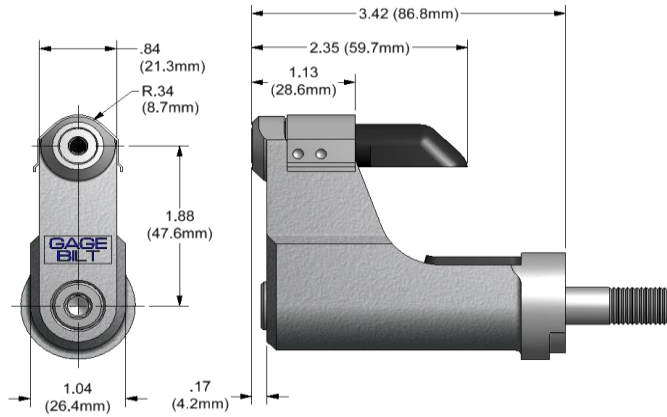
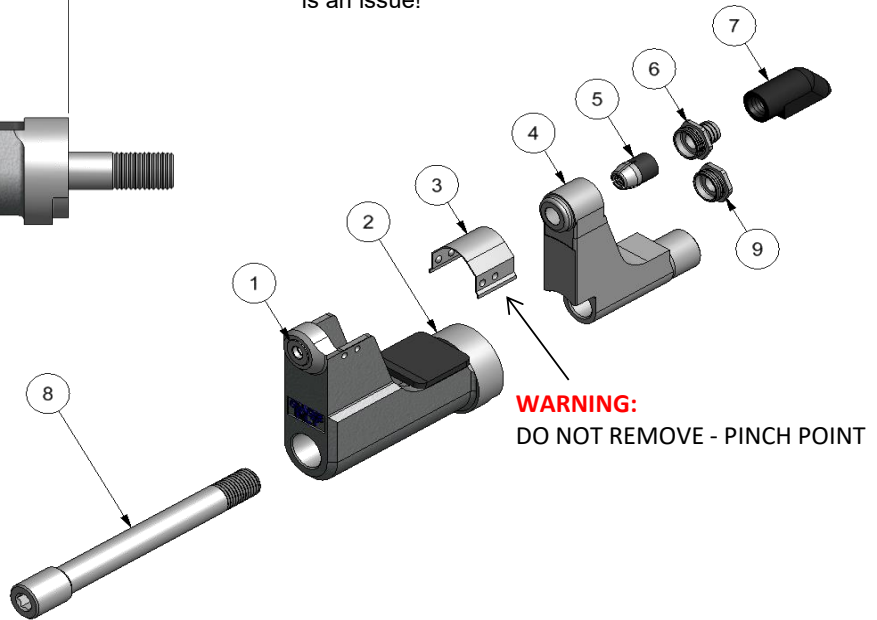


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 751206-1 & 722142 stroke limiter.
Optional use 731206 (No stroke limiter needed).

**Use Adapter No. 353206-1 & 745160 stroke limiter.

6/20 REV 10/25

GAGE BILT
MADE in USA

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/4" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH DRIVE WASHER	GB206-500(A)
			Alternate Tools: *GB722, GB731OS/206 & **GB745
Ref. No.	Qty.	Description	UBR08-206H-37OS
1	1	Anvil Insert	18013
2	1	Anvil Assembly (Inc. #1)	13491
3	1	Guard	60426
4	1	Collet	20723
5	1	Super-Grip Jaw Assembly	30864-S15
6	1	Barbed Retainer	70569
7	1	Deflector	61107
8	1	Drawbar	71142
9	1	Cap	70571

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS.