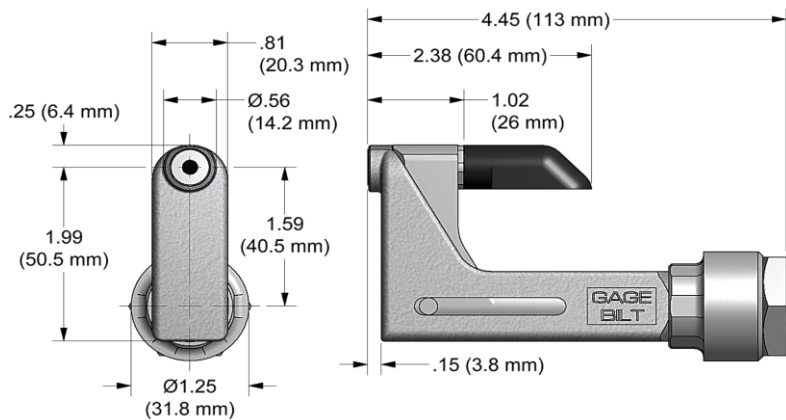


NOSE ASSEMBLY DATA SHEET



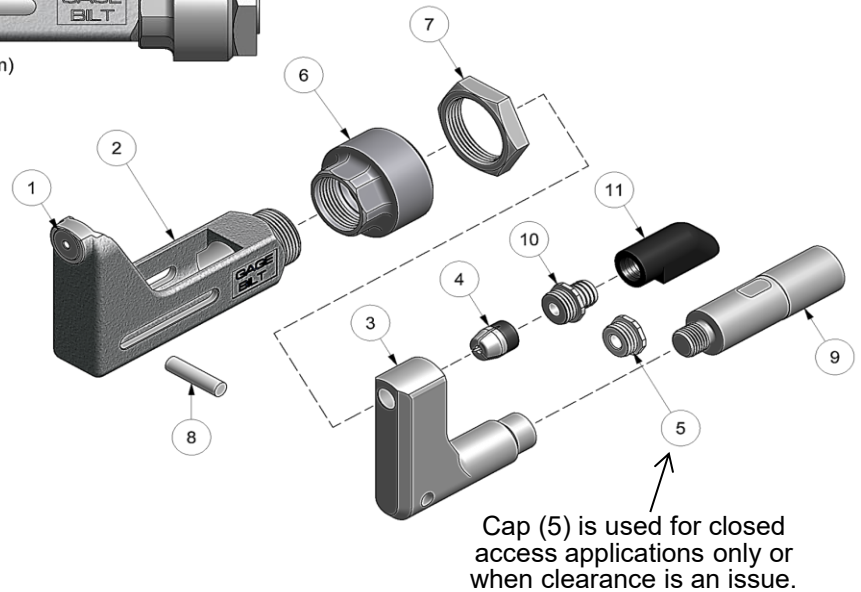
CAUTION:

Do not operate if pintail deflector is removed. Pintail may eject forcibly.
SEVERE PERSONAL INJURY MAY RESULT.

Attachment:

Apply blue Loctite® 242 to anvil adapter (6) and adapter-collet (9) threads. Screw nose assembly onto tool until it stops then back off until nose is in desired position. (Warning: do not back off nose assembly more than one complete turn). Lock jam nut (70336) against adapter (70344)

WARNING:
KEEP FINGERS AND HANDS AWAY
FROM NOSE ASSEMBLY DURING
OPERATION TO PREVENT SEVERE
PERSONAL INJURY.



10/17 REV 10/25



*Use Adapter #745751 & DO NOT use # (7) Jam Nut 70336.

GAGE BILT
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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 3/16" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH DRIVE WASHER	GB751
			Alternate Tools: GB722 & *GB745
Ref. No.	Qty.	Description	UBR06-752B-43OS
1	1	Nose Tip	16025
2	1	Anvil & Holder Assembly	12042
3	1	Collet	20911
4	1	Super Grip Jaw Assembly	30656-S3
5	1	Cap	60428
6	1	Anvil Adapter	70344
7	1	Jam Nut	70336
8	1	Pin	70468
9	1	Adapter-Collet	70332
10	1	Barbed Retainer	60440
11	1	Deflector	61107

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