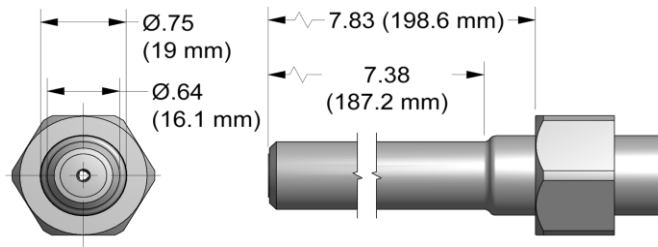


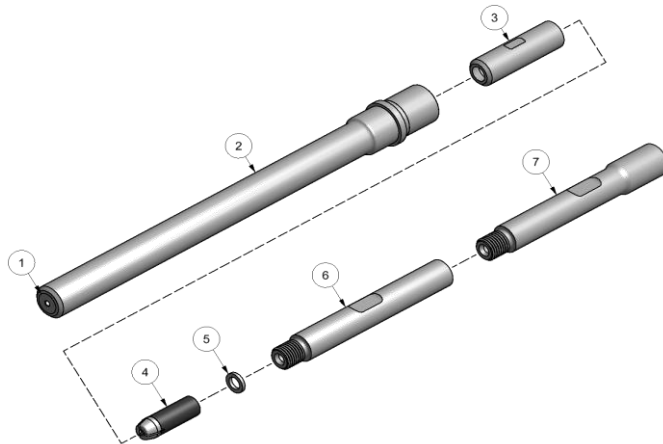
NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and assembled extension-collets (6 & 7) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 4-6 to attach to tool.
- Thread extension-collet (6) to extension-collet (7) and tighten using flats provided.
 - Place jaws (4) and spacer (5) into rear of collet (3). Thread collet (3) to assembled extension-collets (6 & 7) by hand then tighten using flats provided per "B" above.
 - Thread assembled collet (3) and assembled extension-collets (6 & 7) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil holder assembly (2) over collet (3).
 - Slide retaining nut on anvil and tighten nose assembly to tool. (Note: retaining nut stop not used with this nose assembly).



DISASSEMBLY:

Reverse assembly instructions.



4/12 Rev 10/25

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Type:		Fasteners:	Recommended Tool: GB751
Non Self-Releasing 1/8" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH DRIVE WASHER	Alternate Tools: GB752 & GB2480(A)
Ref. No.	Qty.	Description	UBR04-752C-80
1	1	Anvil-Driving	10486
2	1	Anvil Holder	13316
3	1	Collet	20727
4	1	Super-Grip Jaw Assembly	30425-S
5	1	Spacer	40465
6	1	Extension-Collet	70461
7	1	Extension-Collet	70551

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