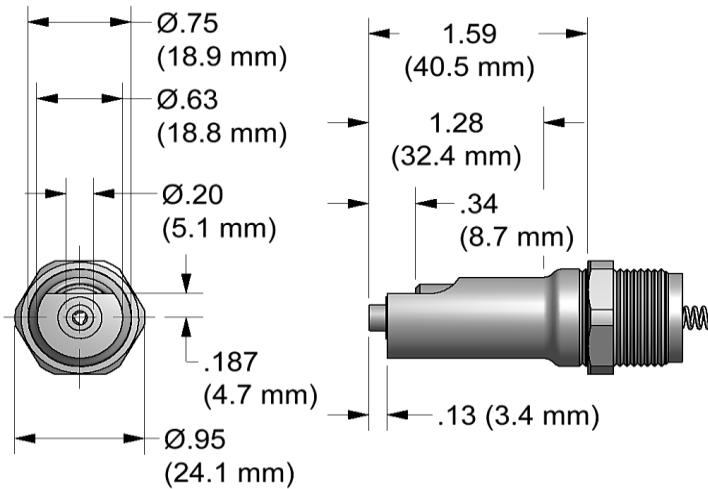


NOSE ASSEMBLY DATA SHEET



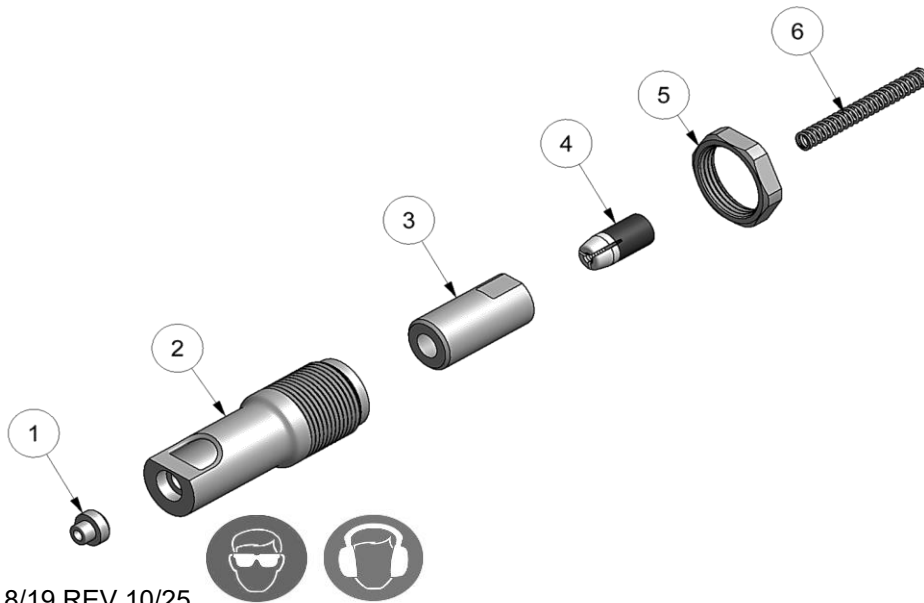
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 2 - 4 to attach to tool.
- Insert spring (6) into i.d. of piston on tool then insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to piston on tool using flats provided.
 - With nut (5) attached to anvil holder (2), thread anvil holder (2) into head cylinder on tool until it stops.
 - Tighten nut (5) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



8/19 REV 10/25

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type: Single Action Non Self-Releasing			Fasteners: NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH DRIVE WASHER	Recommended Tool: GB704
1/8" Ø				
Ref. No.	Qty.	Description	UBR04-704-16AI	
1	1	Anvil Insert	14415	
2	1	Anvil Holder	13541	
3	1	Collet	20334	
4	1	Super Grip Jaw Assembly	30418-S2	
5	1	Locknut	70104	
6	1	Spring	70109	

UNIMATIC® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.