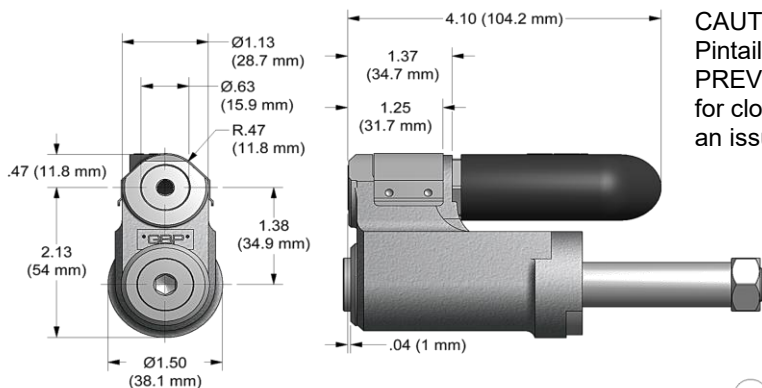
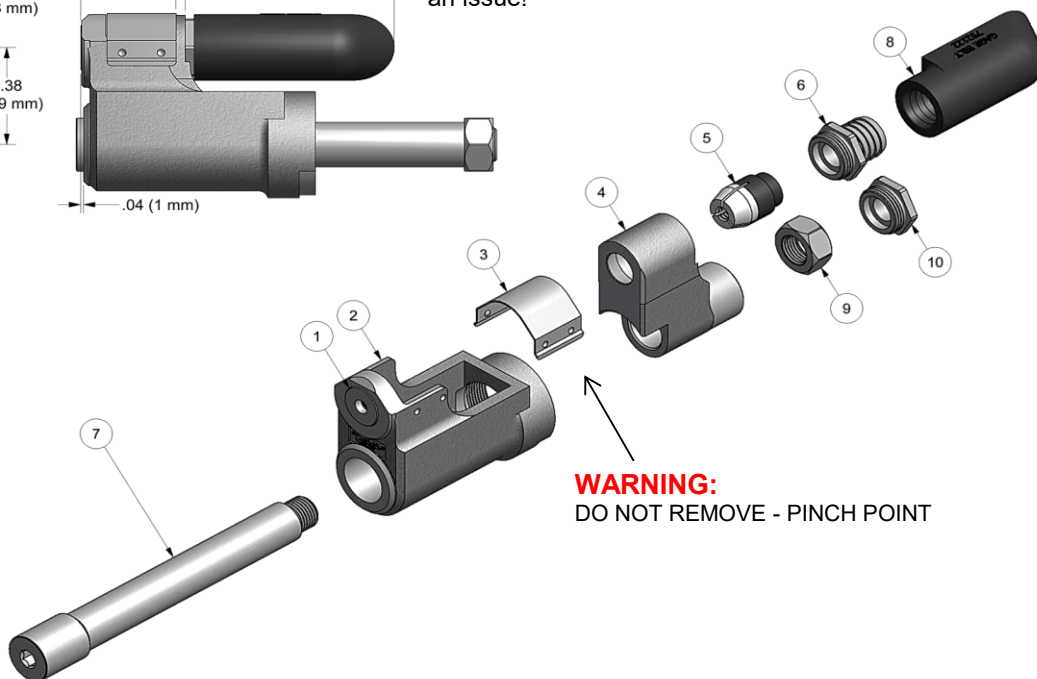


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!



WARNING:

DO NOT REMOVE - PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 3/4" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 745205 with 756153 stroke limiter.

2/18 REV 10/25

**Use Adapter No. 745205 with 258153 stroke limiter & 258156 relief valve.

GAGE BILT

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 5/16" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT, CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH DRIVE WASHER	GB205(A)
			Alternate Tools: *GB756 & **GB2581(A)
Ref. No.	Qty.	Description	UBB10-205B-35
1	1	Anvil Insert	11083
2	1	Anvil Assy (Inc. #1)	11084
3	1	Guard	61012
4	1	Collet	21102
5	1	Super-Grip Jaw Assy	31029-S
6	1	Barbed Retainer	61105
7	1	Drawbar	71109
8	1	Deflector	752122
9	1	Nut	71110
10	1	Cap	61101