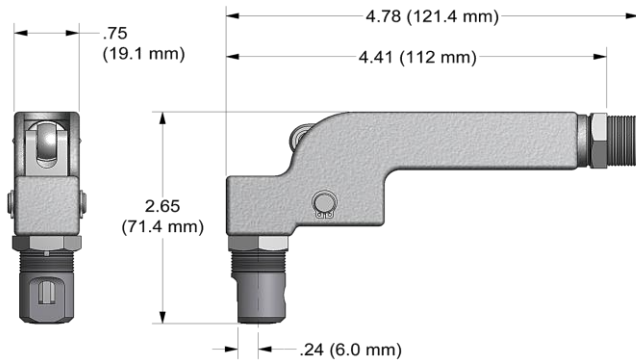


# NOSE ASSEMBLY DATA SHEET



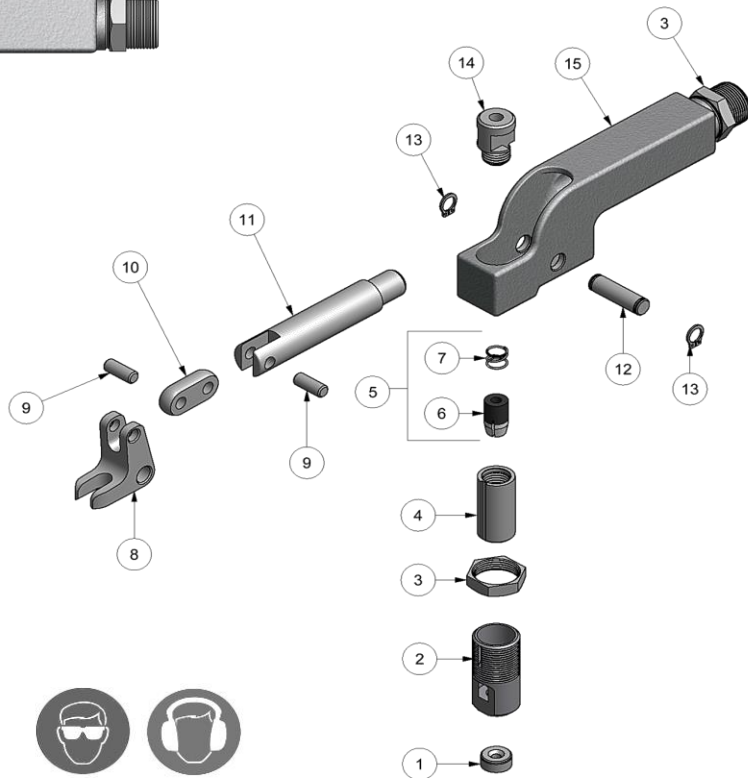
**CAUTION:**  
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!!

## Attachment Instructions

Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

Using your index finger press the 70309 closier cap completely down into the nose assembly. While continuing to hold the closier cap down, thread the nose assembly completely onto tool. Position nose assembly to the desired position and lock in place using 70411 locknut.

- Consult Gage Bilt for all other alternative tool options.



11/14 REV 10/25

**GAGE BILT**  
MADE in USA

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solutions1@gagebilt.com / www.gagebilt.com

| Type:<br>Single Action Non Self-Releasing |      | Fastener:<br>MS90353S & U / MS90354S & U<br>MS21140S & U / MS21141S & U<br>MAXI-BOLT®, BACB30YY, YU, & YT,<br>CR7000 SERIES<br>BLIND BOLT (SINGLE ACTION)<br><b>WITH DRIVE WASHER</b> | Recommended Tool:<br>GB715 |
|-------------------------------------------|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|
| 5/32" Ø                                   |      |                                                                                                                                                                                       | Alternate Tools:<br>GB51   |
| Ref.<br>No.                               | Qty. | Description                                                                                                                                                                           | UBB05-715-44RA             |
| 1                                         | 1    | Insert                                                                                                                                                                                | 10176-5                    |
| 2                                         | 1    | Holder-Anvil                                                                                                                                                                          | 10786                      |
| 3                                         | 2    | Locknut                                                                                                                                                                               | 70411                      |
| 4                                         | 1    | Collet                                                                                                                                                                                | 20401                      |
| 5                                         | 1    | Jaw Assembly (Inc. 6 & 7)                                                                                                                                                             | 30550-A1                   |
| 6                                         | 1    | Super Grip Jaw Assembly                                                                                                                                                               | 30550-S                    |
| 7                                         | 1    | Spring                                                                                                                                                                                | 50306                      |
| 8                                         | 1    | Pivot                                                                                                                                                                                 | 70304                      |
| 9                                         | 2    | Link Pin                                                                                                                                                                              | 70305                      |
| 10                                        | 1    | Link                                                                                                                                                                                  | 70306                      |
| 11                                        | 1    | Drawbolt                                                                                                                                                                              | 70307                      |
| 12                                        | 1    | Pivot Pin                                                                                                                                                                             | 70308                      |
| 13                                        | 2    | Retaining Ring                                                                                                                                                                        | 400987                     |
| 14                                        | 1    | Closier Cap                                                                                                                                                                           | 70309                      |
| 15                                        | 1    | Housing                                                                                                                                                                               | 10338                      |

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VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.