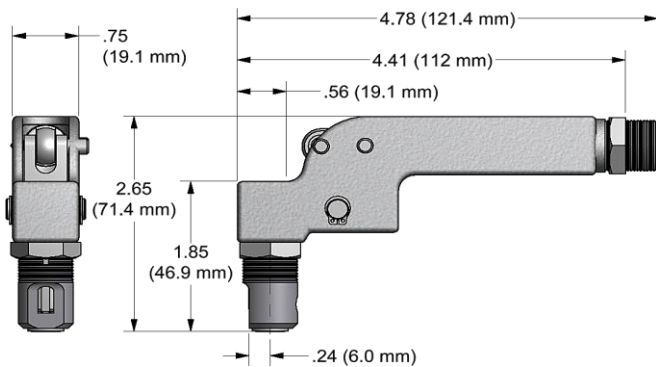


NOSE ASSEMBLY DATA SHEET



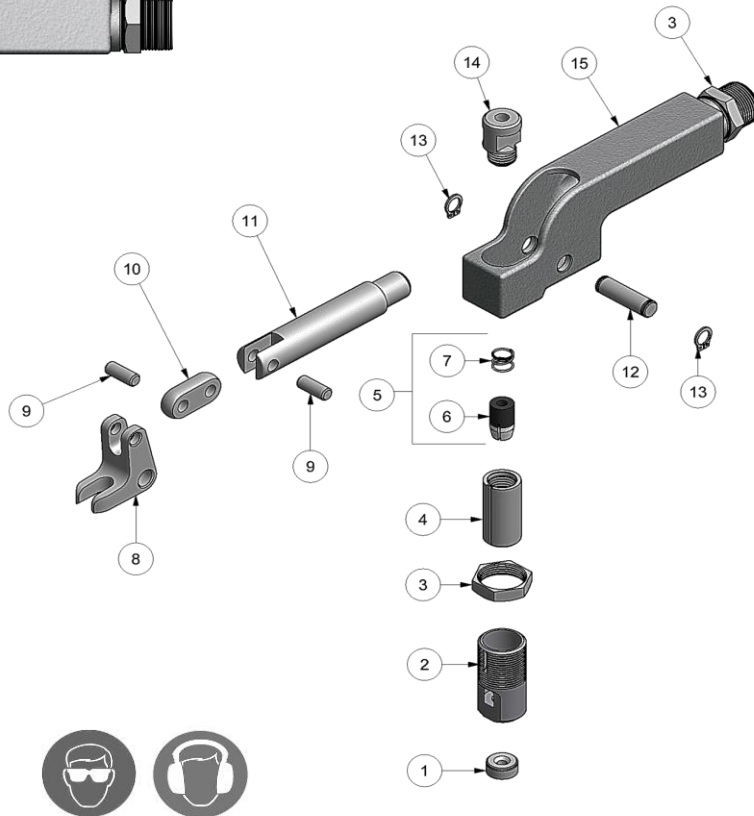
CAUTION:
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!!

Attachment Instructions

Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

Using your index finger press the 70309 closier cap completely down into the nose assembly. While continuing to hold the closier cap down, thread the nose assembly completely onto tool. Position nose assembly to the desired position and lock in place using 70411 locknut.

- Consult Gage Bilt for all other alternative tool options.



11/14 REV 10/25

GAGE BILT
MADE in USA

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Type: Single Action Non Self-Releasing			Fastener: MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT, CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH DRIVE WASHER	Recommended Tool: GB715	
1/8" Ø				Alternate Tools: GB51	
Ref. No.	Qty.	Description	UBB04-715-44RA		
1	1	Insert	15598		
2	1	Holder-Anvil	10786		
3	2	Locknut	70411		
4	1	Collet	20401		
5	1	Jaw Assembly (Inc. 6 & 7)	30418-A1		
6	1	Super Grip Jaw Assembly	30418-S6		
7	1	Spring	50306		
8	1	Pivot	70304		
9	2	Link Pin	70305		
10	1	Link	70306		
11	1	Drawbolt	70307		
12	1	Pivot Pin	70308		
13	2	Retaining Ring	400987		
14	1	Closier Cap	70309		
15	1	Housing	10338		

MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.