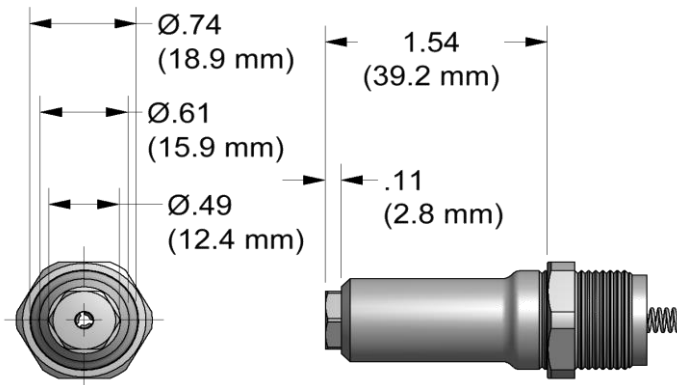


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

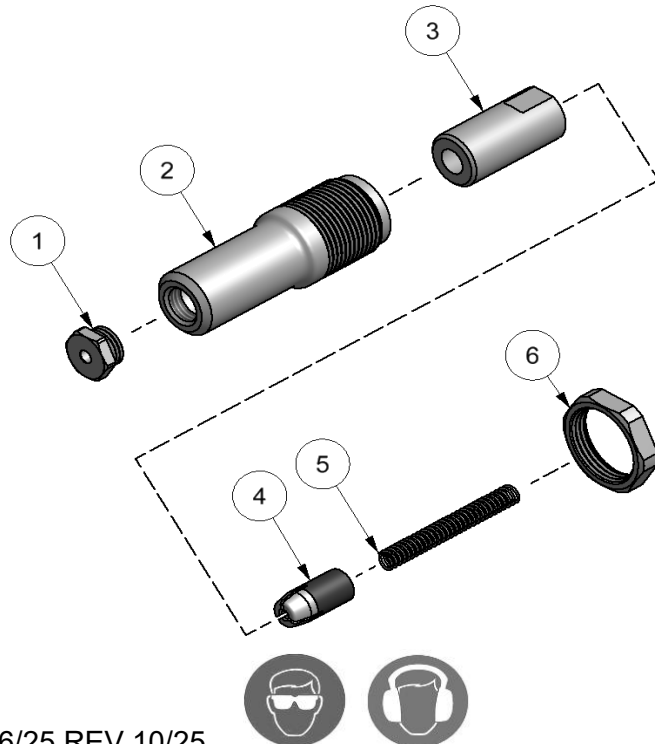
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.

- Tighten nose tip (1) to anvil holder (2).
- Place spring (5) into i.d. of piston on tool.
- Insert super grip jaw assy (4) into rear of collet (3). Thread assembled collet (3) onto piston of tool using flats provided and hex in rear of piston.
- Slide anvil holder (2) over collet (3) and thread anvil assy into head assy on tool until it stops.
- Tighten jam nut (6) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



6/25 REV 10/25



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Type:		Fasteners:	Recommended Tool: GB704
Non Self-Releasing 1/8" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT, CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH DRIVE WASHER	Alternate Tools: GB701SH
Ref. No.	Qty.	Description	UBB04-704-16
1	1	Nose Tip	12324-1
2	1	Anvil Holder	13496
3	1	Collet	20334
4	1	Super-Grip Jaw Assembly	30418-S2
5	1	Spring	A-1495
6	1	Locknut	70104

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS.