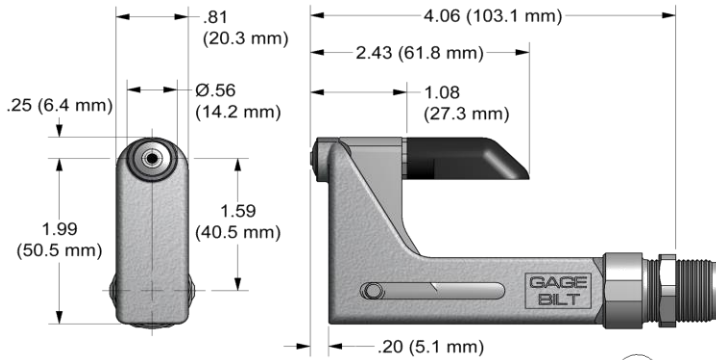


NOSE ASSEMBLY DATA SHEET

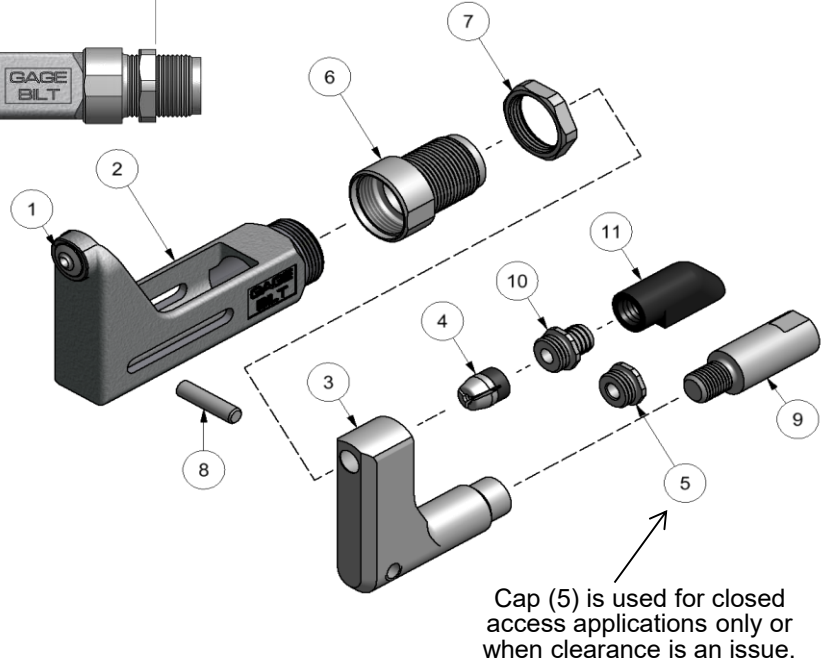


CAUTION:
Do not operate if pintail deflector is removed. Pintail may eject forcibly.
SEVERE PERSONAL INJURY MAY RESULT.

Attachment:

Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly. Screw adapter-collet (9) onto piston of tool. Screw anvil adapter (6) into nose fitting of tool. Screw nose assembly onto tool until it stops then back off until nose is in desired position. (Warning: do not back off nose assembly more than one complete turn). Lock locknut (70104) against face of adapter.

WARNING:
KEEP FINGERS AND HANDS AWAY FROM NOSE ASSEMBLY DURING OPERATION TO PREVENT SEVERE PERSONAL INJURY.



5/25 REV 10/25

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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 5/32" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER		GB704	
				Alternate Tool: GB107A-704	
Ref. No.	Qty.	Description		SMLS05-704A-400S	
1	1	Anvil Insert		15596	
2	1	Anvil & Holder Assembly (Incl. #1)		13015	
3	1	Collet		20911	
4	1	Suocer Grip Jaw Assembly		30545-S4	
5	1	Cap		60428	
6	1	Anvil Adapter		70347	
7	1	Lock Nut		70104	
8	1	Pin		70468	
9	1	Adapter-Collet		70473	
10	1	Barbed Retainer		60440	
11	1	Deflector		61107	

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. UNIMATIC® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE.