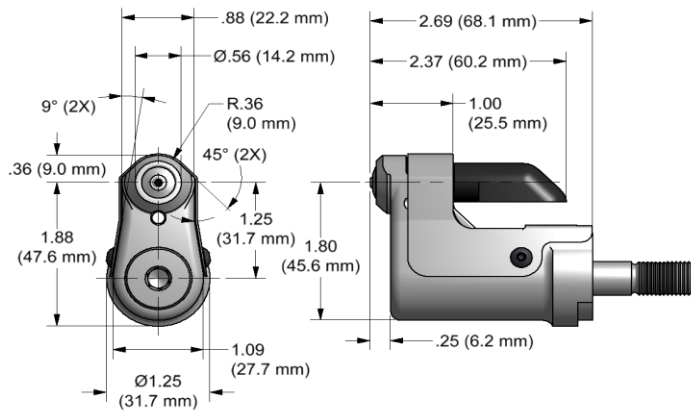
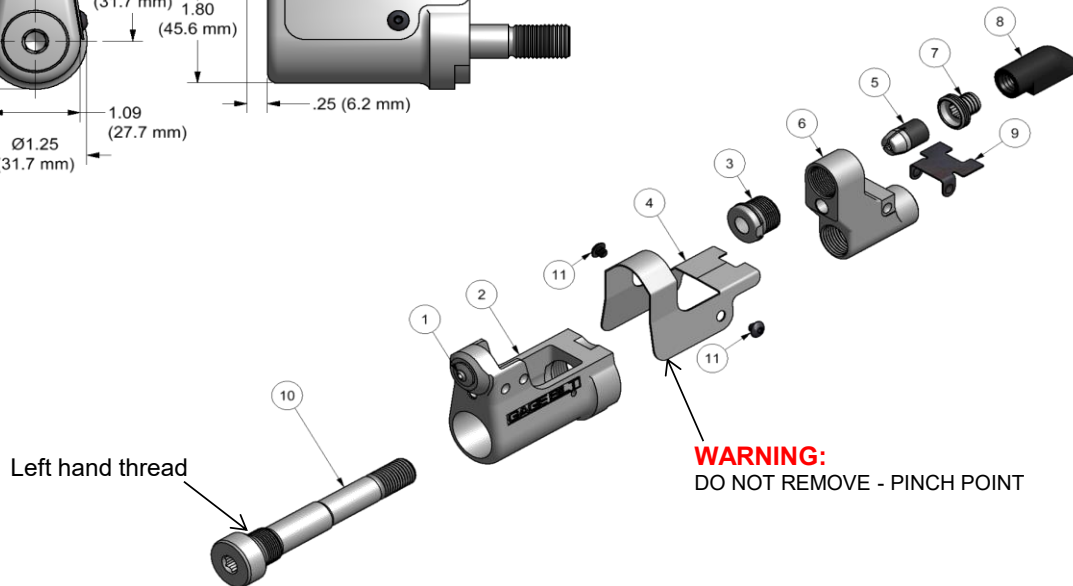


# NOSE ASSEMBLY DATA SHEET



**CAUTION:**  
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY.



## ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly completely assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

## NOTES:

1. Nose assembly shipped with 60447 stop.

3/23 REV 10/25



\*Use Adapter No. 751206-1. (No stroke limiter needed).  
Optional use 713206 (No stroke limiter needed).

\*\*Use Adapter No. 353206-1 & 745160 stroke limiter.

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| Type:    |      | Fasteners:                                                                                            | Recommended Tool:                                 |
|----------|------|-------------------------------------------------------------------------------------------------------|---------------------------------------------------|
| 1/8" Ø   |      | NAS1900 S & U SERIES<br>UNIMATIC® BLIND RIVET<br>(SINGLE ACTION)<br><b>WITH OR W/OUT DRIVE WASHER</b> | GB206-500(A)                                      |
|          |      |                                                                                                       | Alternate Tools:<br>*GB751, GB7310S/206 & **GB745 |
| Ref. No. | Qty. | Description                                                                                           | SMLS04-27OSSG                                     |
| 1        | 1    | Driving Anvil                                                                                         | 10485                                             |
| 2        | 1    | Anvil Assembly (Incl. #1)                                                                             | 13557                                             |
| 3        | 1    | Collet Cartridge                                                                                      | 27704                                             |
| 4        | 1    | Guard                                                                                                 | 60442                                             |
| 5        | 1    | Super Grip Jaw Assembly                                                                               | 30425-S9                                          |
| 6        | 1    | Collet Housing                                                                                        | 20742                                             |
| 7        | 1    | Barbed Retainer                                                                                       | 70580                                             |
| 8        | 1    | Deflector                                                                                             | 61107                                             |
| 9        | 1    | Backguard                                                                                             | 60519                                             |
| 10       | 1    | Drawbar                                                                                               | 71151                                             |
| 11       | 2    | Button Head Cap Screw                                                                                 | 408511                                            |

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