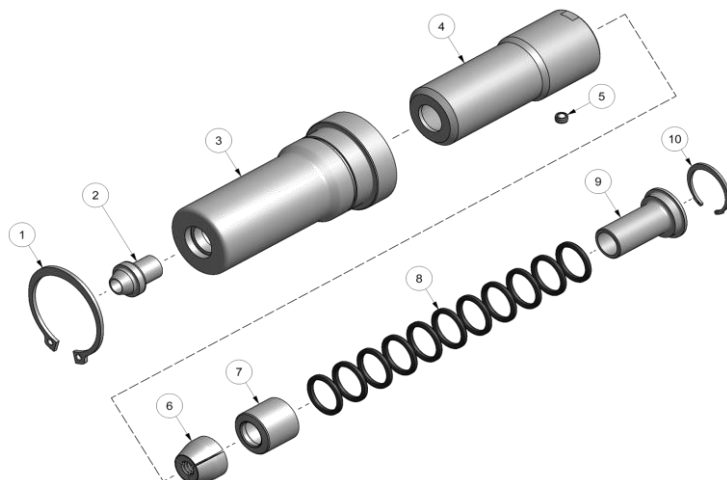
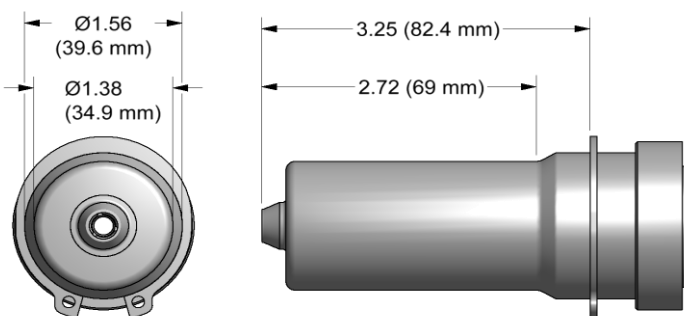


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 4-5 to attach to tool.
- Roll o'rings (8) over sleeve (9) until flush with stepped diameter then place follower (7) i.d over sleeve (9).
 - Stand assembled sleeve (9) and follwer (7) on a flat surface then carefully place the jaw assy (6) on top of the follower (7).
 - Carefully place the collet & lock assy (4) over the assembled sleeve, follower and jaw assy then gently slide the parts towards the end of the flat surface. Place your finger under the assy to keep the internal parts from falling out of the rear of the collet & lock assy (4).
 - Flip the collet & lock assy (4) with the internal parts upside down then insert the retaining ring (10) into the collet & lock assy thread undercut to hold the internal parts into place. Thread the collet & lock assy (4) onto the piston on the tool.
 - Insert the retaining ring (1) onto the anvil & holder assy (3). Slide the anvil & holder assy (3) over the collet & lock assy and attach the anvil using the split ring set from tool.

DISASSEMBLY:

Reverse assembly instructions.

9/21 REV 10/25



GAGE BILT
MADE in USA

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Type:			Fasteners:	Recommended Tool: GB2620PT(A) or GB2620(A)
Self-Releasing 3/8 Ø			MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	
Ref. No.	Qty.	Description		SB12-2620PT-32
1	1	Retaining Ring		401016
2	1	Anvil-Driving		11211
3	1	Anvil & Holder Assembly (Incl. #2)		11307
4	1	Collet & Lock Assembly (Incl. #5)		21241
5	1	Collet Lock Assy		54501
6	1	Jaw Assembly		31209
7	1	Follower		41204
8	11	O'ring		400811
9	1	Sleeve		61202
10	1	Retaining Ring		402259

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS.