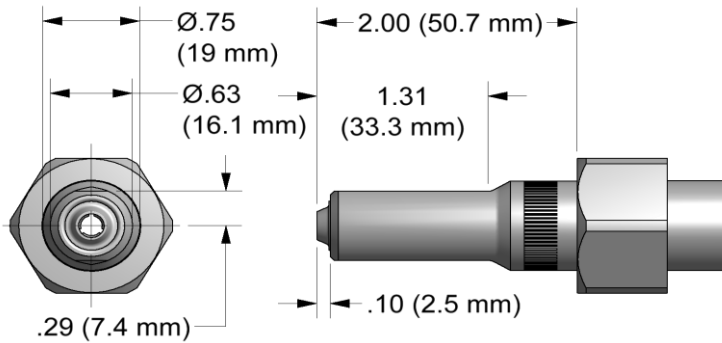
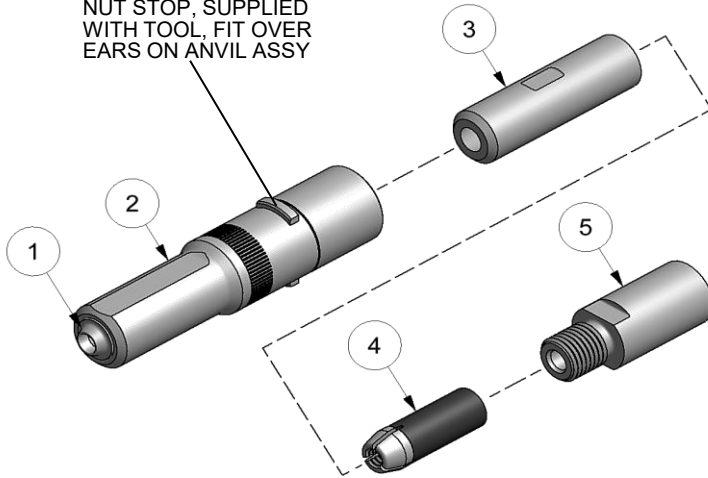


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
 - Insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to extension-collet (5) using flats provided.
 - Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

*105 PSI required for MS90353 & MS90354

**Anvil Assembly includes 35208 retainer.

***SB08 for maintenance and close clearance applications.



REV. 10/25

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MADE in USA

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Type:		Fasteners:	Recommended Tool: GB714
Non Self-Releasing 1/4" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	Alternate Tools: *GB713, *GB731 & GB2480(A)
Ref. No.	Qty.	Description	***SB08-752B-20F
1	1	Anvil-Driving	18007
2	1	Anvil & Holder Assembly	12239
3	1	Collet	20717
4	1	Super-Grip Jaw Assembly	30863-S
5	1	Extension-Collet	70550-1

MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.