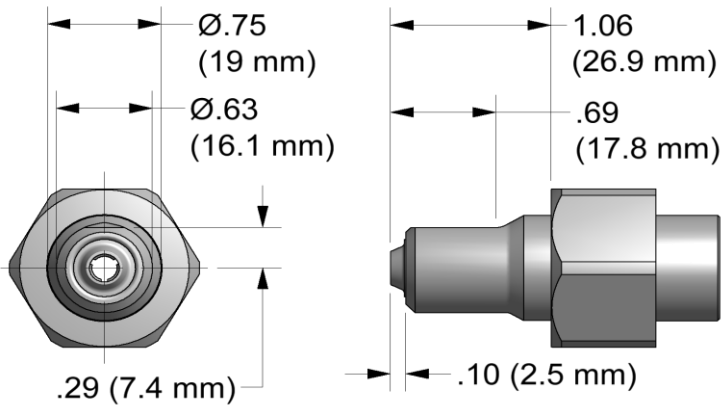


NOSE ASSEMBLY DATA SHEET



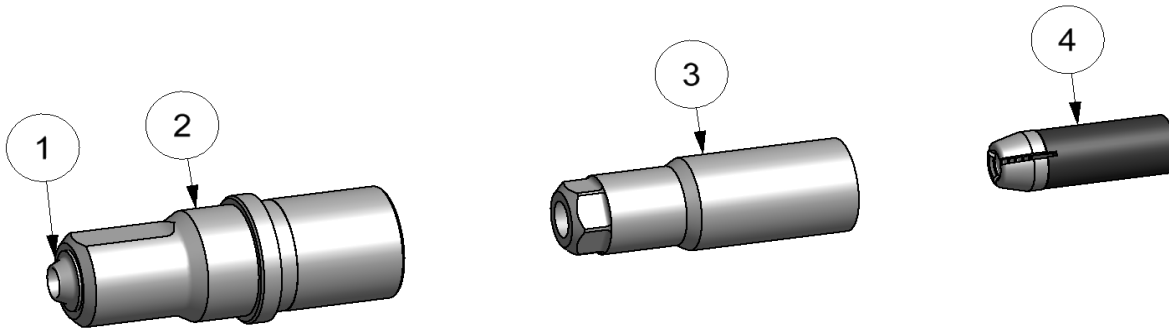
ASSEMBLY:

Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 2 - 4 to attach to tool.
1. Insert super grip jaw assy (4) into rear of collet (3).
2. Thread collet (3) to piston on tool using flats provided and hex key in rear of piston.
3. Slide anvil & holder assembly (2) over collet (3).
4. Slide retaining nut over anvil and tighten to tool.
(Note: retaining nut stop not used on this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



*SB08 for maintenance and close clearance applications.

**105 PSI required for MS90353 & MS90354

1/08 REV. 10/25

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Type:		Fasteners:	Recommended Tool: GB714
Non Self-Releasing 1/4" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	Alternate Tools: **GB713, **GB731 & GB2480(A)
Ref. No.	Qty.	Description	*SB08-752B-10
1	1	Anvil-Driving	18007
2	1	Anvil & Holder Assembly	12294
3	1	Collet	20724
4	1	Super-Grip Jaw Assembly	30863-S3

MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.