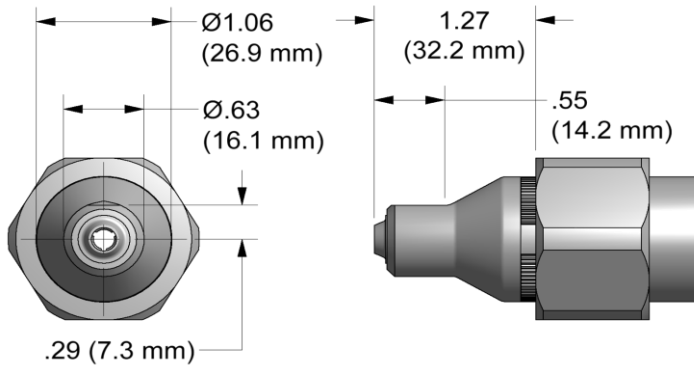


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

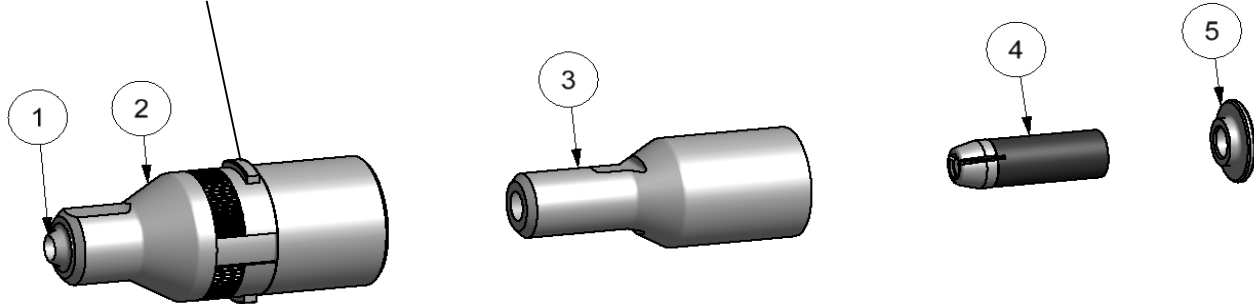
Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 2 - 4 to attach to tool.
1. Insert super grip jaw assy (4) into rear of collet (3). Place spacer (5) on rear of super grip jaw assy (4)
2. Thread collet (3) to piston on tool using flats provided on collet (3) and hex key in rear of piston.
3. Slide anvil & holder assembly (2) over collet (3).
4. Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



2/17 REV 10/25

*Anvil Assembly includes 35308 retainer.

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/4" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	GB745
			Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	SB08-745-12
1	1	Anvil-Driving	18007
2	1	Anvil & Holder Assembly	12391
3	1	Collet	20739
4	1	Super-Grip Jaw Assembly	30863-S5
5	1	Spacer	40686

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