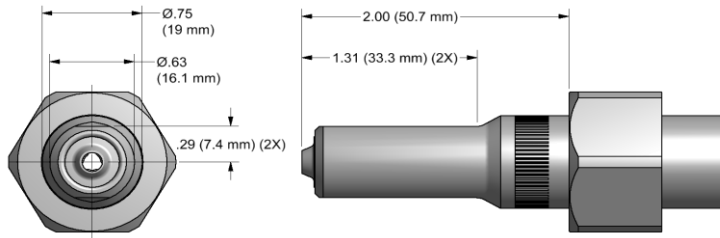
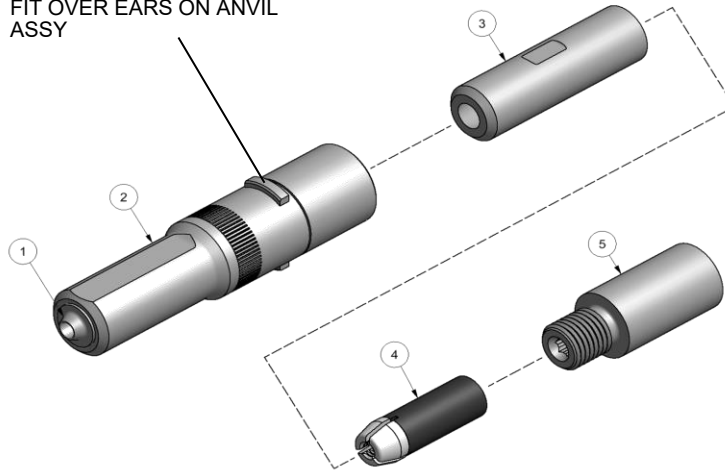


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (5) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (4) into collet (3).
 - Snug tighten assembled collet (3) to collet-extension (5) using flats on collet (3) and hex in extension-collet (5).
 - Tighten assembly to piston on tool using flats provided.
 - Slide anvil (2) over assembled collet (3).
 - Slide retaining nut stop (see note in exploded view) and retaining nut over anvil (2) and tighten nose assembly to tool.

DISASSEMBLY:

Reverse assembly instructions.

10/06 Rev. 11/25



*Anvil Assembly includes 35208 retainer.

**RECOMMENDED FOR MAINTENANCE APPLICATIONS ONLY.

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Type:		Fasteners:	Recommended Tool: GB722
Non Self-Releasing 3/16"		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	Alternate Tools: GB713 & GB2480(A)
Ref. No.	Qty.	Description	SB06-752B-20F
1	1	Anvil-Driving	16024
2	1	*Anvil & Holder Assembly	12232
3	1	Collet	20717
4	1	Super-Grip Jaw Assembly	30655-S
5	1	Extension-Collet	70550

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