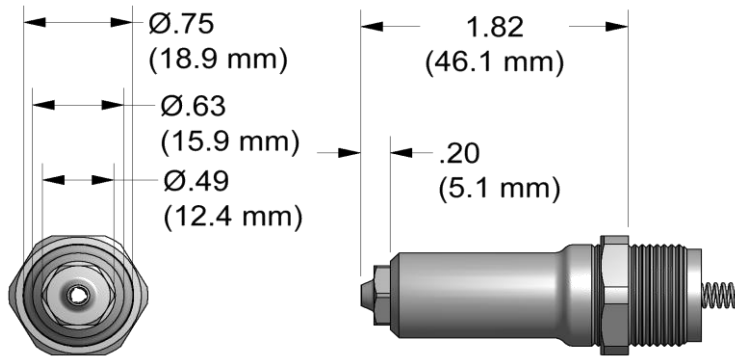


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

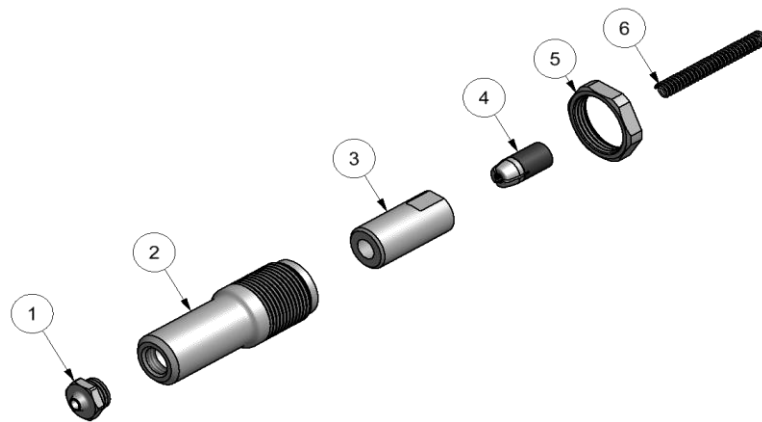
Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.

1. Insert spring (6) into i.d. of piston on tool. Then insert super grip jaw assy (4) into rear of collet (3). (Note direction in exploded view).
2. Thread collet (3) to piston on tool using hex key in rear of piston and flats provided on collet (3).
3. Slide anvil holder (2) with locknut (5) attached over collet (3) and thread it into head cylinder assy on tool until it stops.
4. Tighten locknut (5) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



4/23 Rev. 10/25



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Type:		Fastener:	Recommended Tool: GB704
Non Self-Releasing 5/32" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	
Ref. No.	Qty.	Description	SB05-704-16
1	1	Nose Tip	13482-1
2	1	Anvil Holder	13496
3	1	Collet	20334
4	1	Super Grip Jaw Assembly	30550-S2
5	1	Lock Nut	70104
6	1	Spring	A-1495

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS.