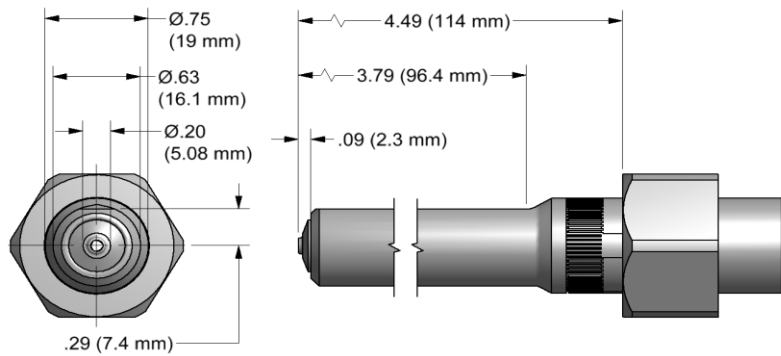
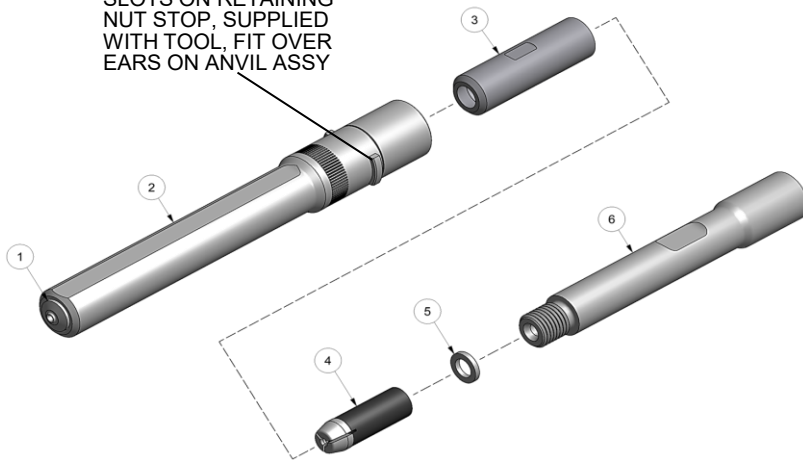


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

B. Tighten collet (3) and extension-collet (6) to 80-100 IN-LB torque.

C. If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

1. Drop super grip jaw assy (4) and spacer (5) into collet (3). (Note direction of jaws in exploded view).

2. Thread collet (3) to extension-collet (6). Snug tighten assembled parts using wrench on collet (3) and on extension-collet (6).

3. Thread assembled collet (3) and extension-collet (6) to piston on tool. Snug tighten assembled parts using wrench on extension-collet (6) and hex key in rear of piston on tool.

4. Slide anvil assy (2) over assembled collet (3) and extension-collet (6).

5. Slide Retaining nut and retaining nut stop (see exploded view) on anvil assy (2) and tighten.

DISASSEMBLY:

Reverse assembly instructions.



10/19 Rev 10/25

*ANVIL ASSEMBLY INCLUDES 35208 RETAINER

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Type:		Fasteners:	Recommended Tool: GB751
Non Self-Releasing 1/8" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	Alternate Tools: GB722, GB713, GB752 & GB2480(A)
Ref. No.	Qty.	Description	SB04-752C-45
1	1	Anvil-Driving	10483
2	1	Anvil & Holder Assembly	12363
3	1	Collet	20727
4	1	Super-Grip Jaw Assembly	30425-S
5	1	Spacer	40465
6	1	Extension-Collet	70551

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