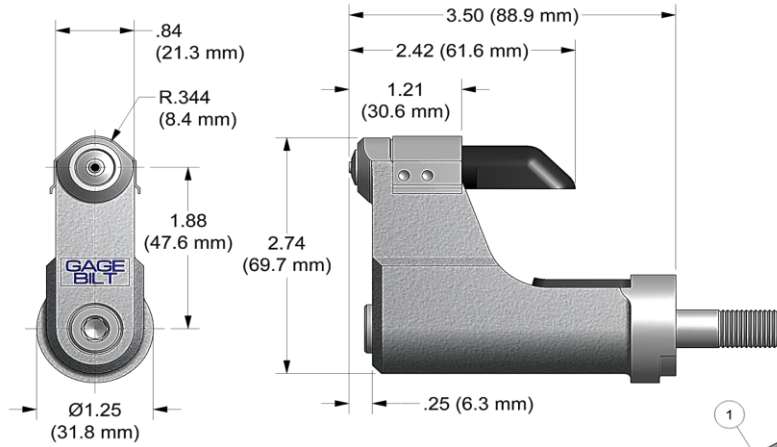
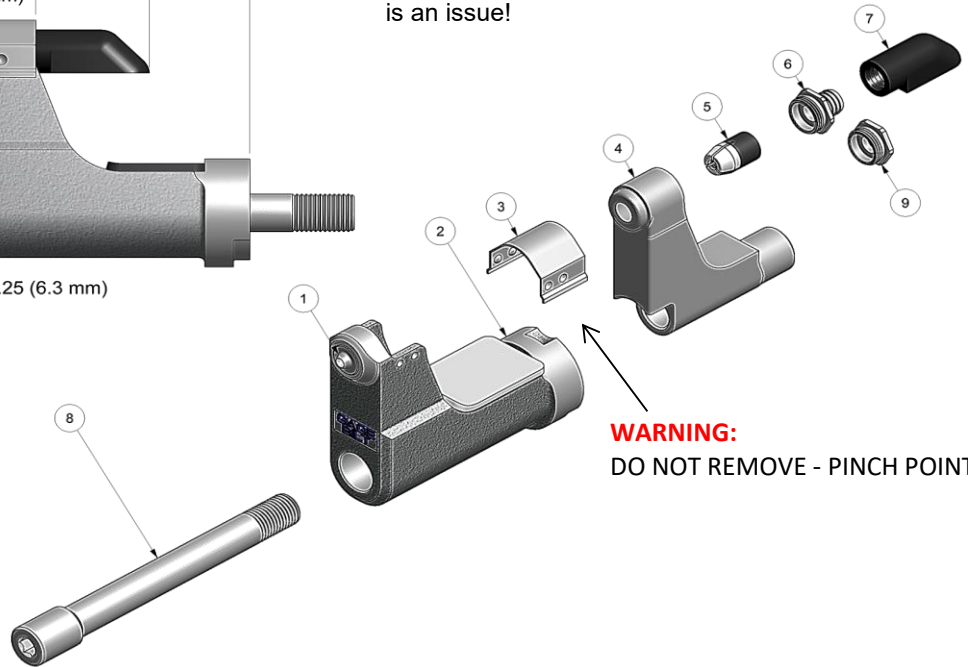


# NOSE ASSEMBLY DATA SHEET



## CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



## WARNING:

DO NOT REMOVE - PINCH POINT

## ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



11/17 REV 10/25

\*Use Adapter No. 751206-1. (No stroke limiter needed).

Optional use 713206 (No stroke limiter needed).

\*\*Use Adapter No. 353206-1 & 745160 stroke limiter.

**GAGE BILT**  
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| Type:                        |      | Fasteners:                                                                                                                                                                             | Recommended Tool:                                    |
|------------------------------|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------|
| Non Self-Releasing<br>1/8" Ø |      | MS90353S & U / MS90354S & U<br>MS21140S & U / MS21141S & U<br>MAXIBOLT®, BACB30YY, YU, & YT<br>CR7000 SERIES<br><b>BLIND BOLT (SINGLE ACTION)</b><br><b>WITH OR W/OUT DRIVE WASHER</b> | GB206-500(A)                                         |
|                              |      |                                                                                                                                                                                        | Alternate Tools:<br>*GB751, GB731OS/206 &<br>**GB745 |
| Ref. No.                     | Qty. | Description                                                                                                                                                                            | SB04-206H-370S                                       |
| 1                            | 1    | Anvil Insert                                                                                                                                                                           | 10483                                                |
| 2                            | 1    | Anvil Assembly (Inc. #1)                                                                                                                                                               | 12048                                                |
| 3                            | 1    | Guard                                                                                                                                                                                  | 60426                                                |
| 4                            | 1    | Collet                                                                                                                                                                                 | 20723                                                |
| 5                            | 1    | Super-Grip Jaw Assembly                                                                                                                                                                | 30425-S7                                             |
| 6                            | 1    | Barbed Retainer                                                                                                                                                                        | 70569                                                |
| 7                            | 1    | Deflector                                                                                                                                                                              | 61107                                                |
| 8                            | 1    | Drawbar                                                                                                                                                                                | 71142                                                |
| 9                            | 1    | Cap                                                                                                                                                                                    | 70571                                                |