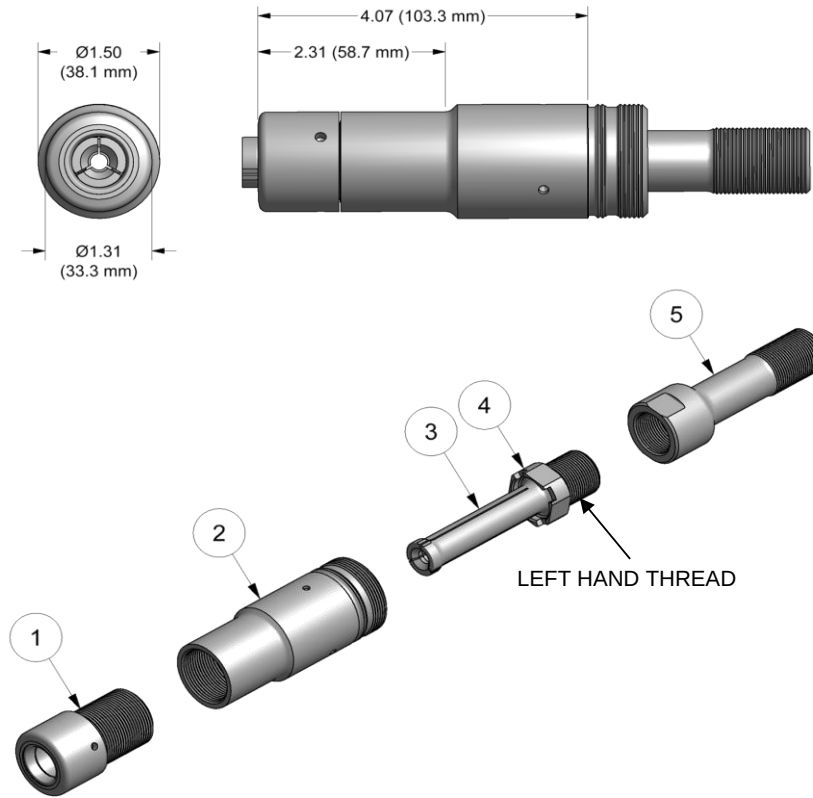


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assy.
 - Tighten puller (4) and extension-Puller (5) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 2-7 to attach to tool.
- Thread nut (4) onto rear of puller (3) as shown in exploded view.
 - Thread extension-puller (5) into piston of tool.
 - Thread puller (4) into extension-puller (5).
Note: Thread on puller (4) is a left hand thread.
 - Tighten nut (3) against face of extension-puller (5) using wrench provided with GB20SF tool.
Note: Thread on puller (4) is a left hand thread.
 - Thread anvil (1) onto anvil holder (2).
 - Thread assembled anvil holder (1 & 2) onto tool aligning groove on anvil holder (2) with the 3 set screws on the tool.
 - Tighten the 3 set screws on the tool locking the anvil holder in place..

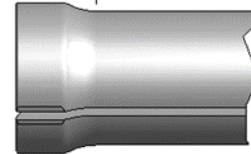
DISASSEMBLY:

Reverse assembly instructions.

WARNING:

EXPOSED MOVING PARTS. KEEP HANDS OFF DURING OPERATION TO PREVENT PERSONAL INJURY.

1. APPLY LOCTITE® C5-A® ANTI-SIEZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE DIAMETER OF ANVIL.



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GAGE BILT

MADE in USA

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Type:		Fasteners:		Recommended Tool: GB20SF
Self-Releasing 1/2"Ø		PAPRO		
Ref. No.	Qty.	Description		PAP16- 20SF-41
1	1	Anvil		11273
2	1	Anvil Holder		11272
3	1	Puller		31623
4	1	Nut		72007
5	1	Extension-Puller		71251

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