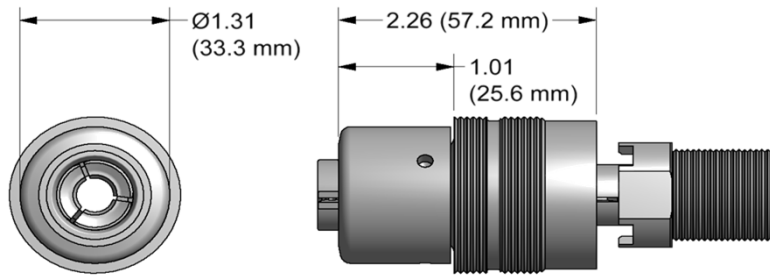


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

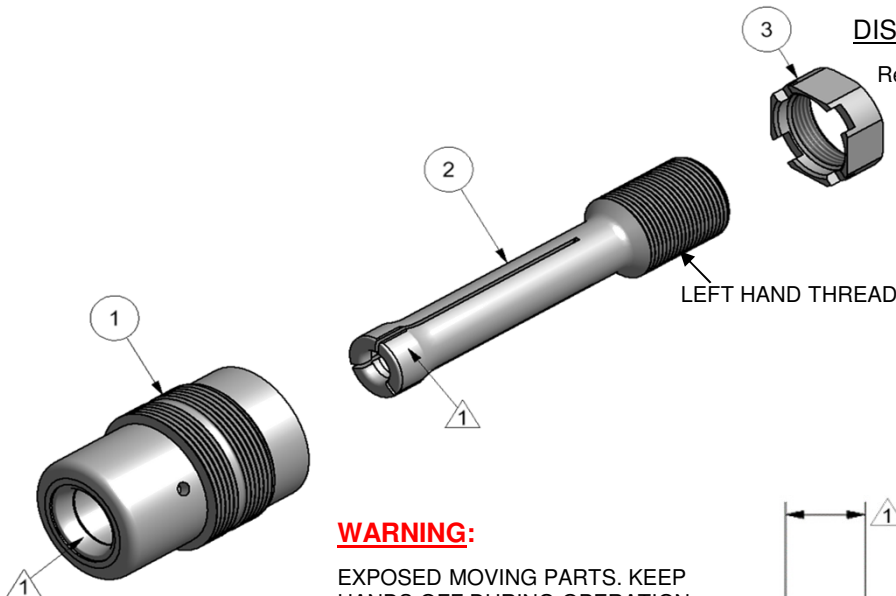
Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assy.

1. Thread nut (3) onto puller (2) as shown in dimensional view. *Note: Thread on puller (2) is a left hand thread.*
2. Thread assembled puller (2) in tool's end cap. *Note: Thread on puller (2) is a left hand thread.*
3. Collapse puller and tighten nut (3) using wrench part # 200160. (Shipped with tool).
4. Install anvil assy (1) over puller (2) and thread into tool's piston.
5. Tighten anvil assy using a spanner wrench.

DISASSEMBLY:

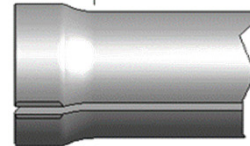
Reverse assembly instructions.



WARNING:

EXPOSED MOVING PARTS. KEEP HANDS OFF DURING OPERATION TO PREVENT PERSONAL INJURY.

1 APPLY LOCTITE® C5-A® ANTI-SIEZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE DIAMETER OF ANVIL.



11/23



GAGE BILT
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Type:		Fasteners:		Recommended Tool: GB20SF
Self-Releasing 12mmØ		NeoBolt® Lockbolt		
Ref. No.	Qty.	Description		NB12MM- 20SF-10
1	1	Anvil Assembly		11277
2	1	Puller		31249
3	1	Nut		72007

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