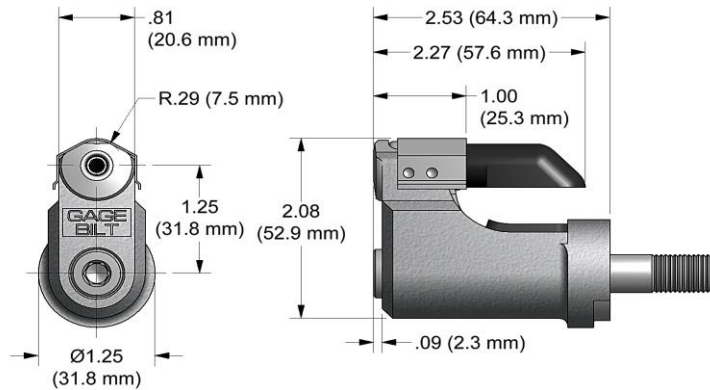
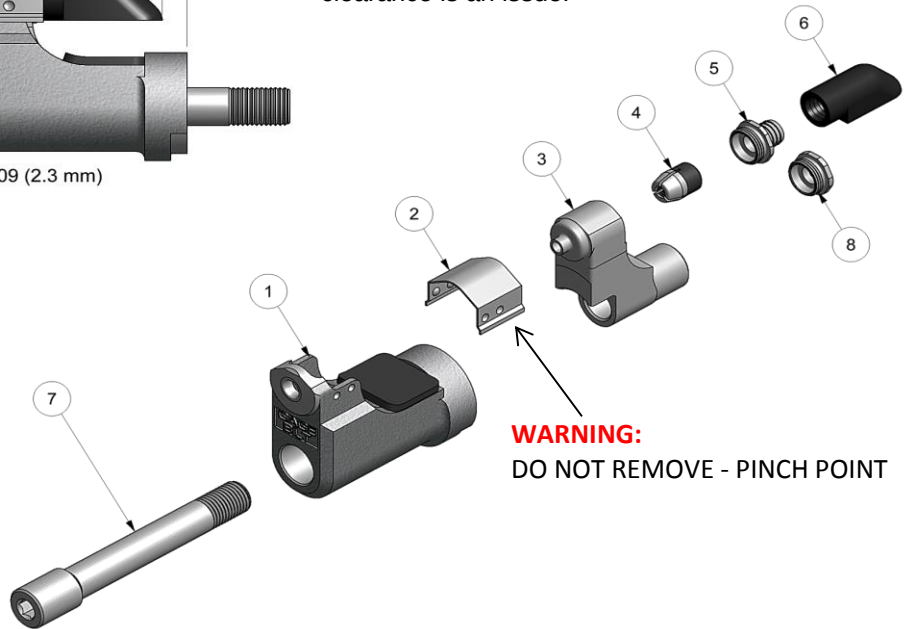


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (8) use for closed access applications only or when clearance is an issue!



WARNING:
DO NOT REMOVE - PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 751206
**Use Adapter No. 353206

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Type:		Fasteners:	Recommended Tool:
5/32" Ø		NAS Tension Pull Type Lockbolts	GB206-375
			Alternate Tools: *GB731 & **GB745
Ref. No.	Qty.	Description	NAST05-206G-25C
1	1	Anvil Assy	15539-1
2	1	Guard	60436
3	1	Collet	20549-2
4	1	Super-Grip Jaw Assy	30543-S9
5	1	Barbed Retainer	70569-1
6	1	Deflector	61107
7	1	Drawbar	71141
8	1	Cap	70571-1