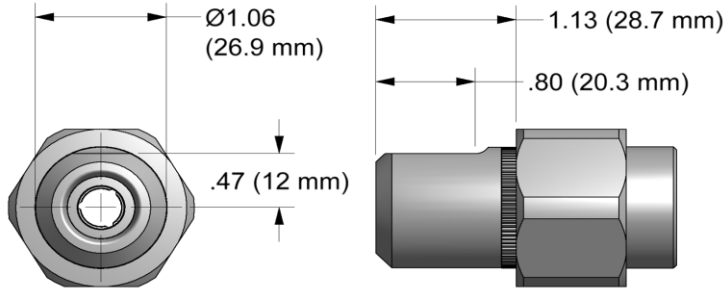


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

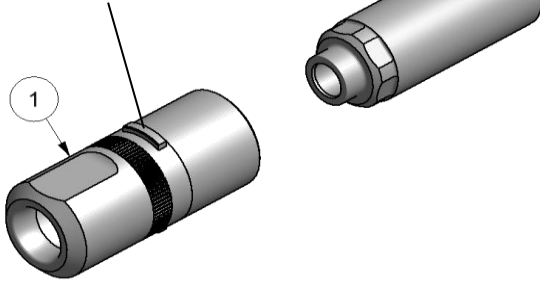
- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.

1. Insert super grip jaw assy (3) into rear of collet (2).
2. Thread collet (2) to piston on tool using flats on collet (2) and hex in rear of piston on tool.
3. Slide anvil assembly (1) over collet (2).
4. Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



REV. 8/25



*Anvil Assembly includes 35308 retainer.

**GB745 not for -12 Titanium Fasteners.

GAGE BILT

MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fastener:	Recommended Tool: GB756
Non Self-Releasing 3/8 Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	Alternate Tools: **GB745 & GB2581(A)
Ref. No.	Qty.	Description	NAS12-745B-12
1	1	Anvil Assembly	11227
2	1	Collet	21227
3	1	Super Grip Jaw Assembly	31226-S

C6L® AND GP® ARE REGISTERED TRADEMARKS OF HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.