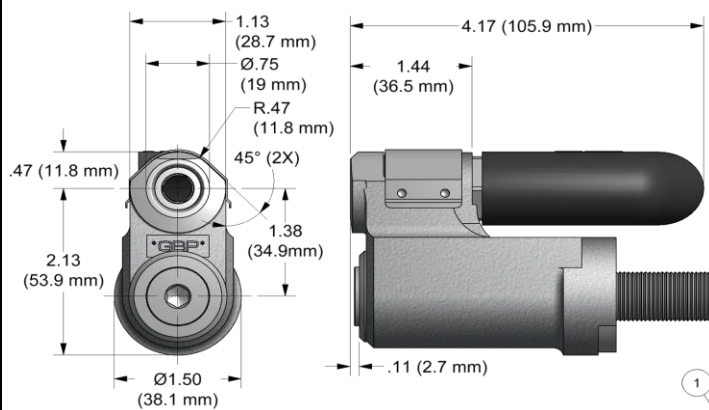
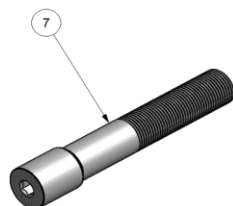


NOSE ASSEMBLY DATA SHEET



CAUTION:

Gage Bilt recommends rotating deflector 90 degrees away from operator to prevent pintails from dropping into slot. If collet strokes rearward with pintail in slot there is a risk of breakage.



CAUTION:

Pintail may eject forcibly. TO PREVENT SEVERE PERSONAL INJURY, always use deflector! Cap (9) use for closed access applications only or when clearance is an issue!

WARNING:

DO NOT REMOVE PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

REV. 9/25



*Use Adapter No. 745208 with 756153 stroke limiter.

**Use Adapter No. 745208 with 258153 stroke limiter & 258156 relief valve.

GAGE BILT
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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 3/8" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	GB208A-625(A)
			Alternate Tools: *GB756 & **GB2581(A)
Ref. No.	Qty.	Description	NAS12-208A-31
1	1	Anvil Assembly	11232
2	1	Guard	61012
3	1	Collet	21232-1
4	1	Super-Grip Jaw Assembly	31226-S3
5	1	Barbed Retainer	61105
6	1	Deflector	752122
7	1	Drawbar	71137
8	1	Nut	71136
9	1	Cap	61101

C6L® AND GP® ARE REGISTERED TRADEMARKS OF HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.