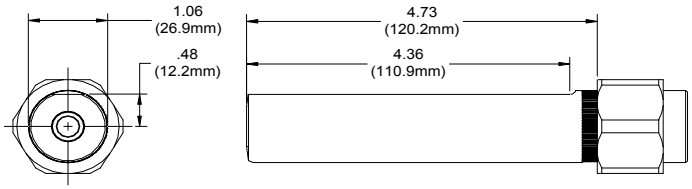
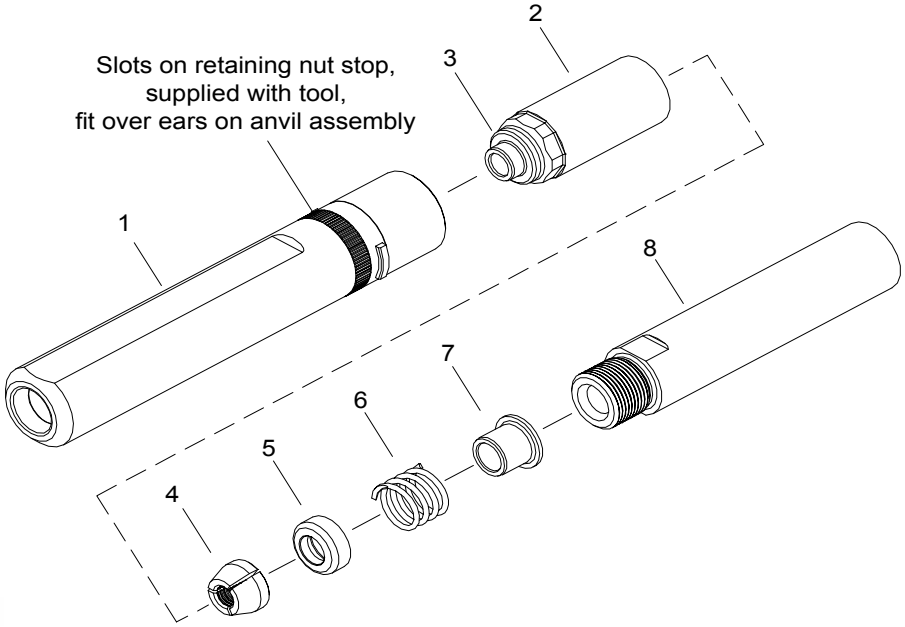
NOSE ASSEMBLY DATA SHEET





1. Stand collet extension #8 up on end that has threads on the inside.
2. Stack sleeve #7, spring #6, follower #5 and jaws #4 on top of collet extension #8.
3. Slide collet assy. #2 over stacked jaw, follower, spring, sleeve and hand tighten onto collet extension #8.
2. Snug extension #8 and collet #2 together using two 13/16" open end wrenches.
3. Thread assembly onto piston and snug with an open end wrench on collet #2 an either the flats on piston or hex inside piston. A hex key is provided with tool for the piston that has the hex in the inside rear of piston.
4. Slide anvil #1 over assembled collet #2 and extension #8.
5. Slide retaining nut stop and nut from tool anvil #1 and tighten.

*Anvil Assembly includes 35308 retainer.
**GB745 not for -12 Titanium Fasteners.

Rev. 11/09

GAGE BILT
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Type:	Fasteners:	Recommended Tool: GB756
Self-Releasing 5/16 & 3/8 Ø	NAS Shear and NAS Tension Pull Type Lockbolts, Avdelok®, C6L® & GP® lockbolts	Alternate Tools: **GB745 & GBP4804

Ref. No.	Qty.	Description	**NAS10-353B-48**	**NAS12-353B-48**
1	1	Anvil Assembly	11060	11222
2	1	Collet Assembly (Includes #3)	21046	21235
3	1	Release & Ejector	81014	81218
4	1	Chuck Jaws	31031	31228
5	1	Follower	41223	41223
6	1	Spring	51214	51214
7	1	Sleeve	61216	61216
8	1	Collet Extension	71220	71220

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