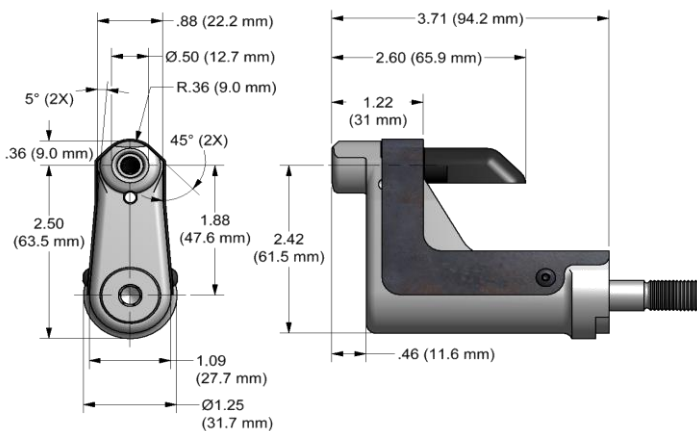
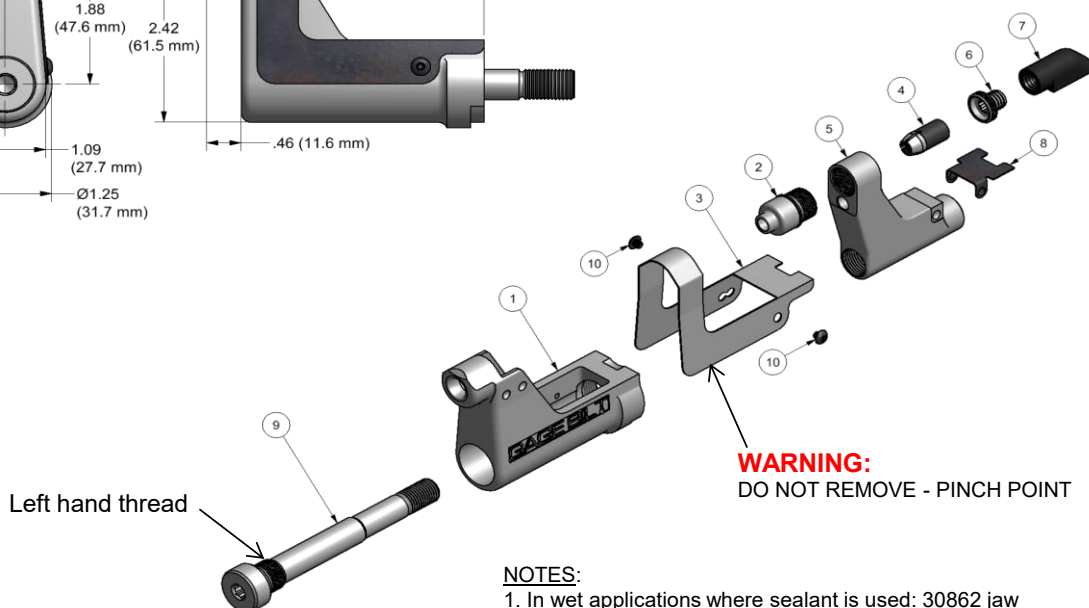


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY.



NOTES:

1. In wet applications where sealant is used: 30862 jaw assy, 46003 follower, 405717 spring & 60628 locator may be ordered for easier cleaning of sealant from jaws.
2. Nose assembly shipped with 60447 stop.

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly completely assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



1/24 REV 3/26

*Use Adapter No. 353206-1 & 745160 stroke limiter.

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool:
1/4" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	GB206-500(A)
			Alternate Tools: *GB745 & GB110AOS
Ref. No.	Qty.	Description	NAS08-36OSSG
1	1	Anvil	18053
2	1	Collet Cartridge	28860
3	1	Guard	60443
4	1	Super Grip Jaw Assembly	30862-S10
5	1	Collet Housing	20743
6	1	Barbed Retainer	70580
7	1	Deflector	61107
8	1	Backguard	60444
9	1	Drawbar	71153
10	2	Button Head Cap Screw	408511