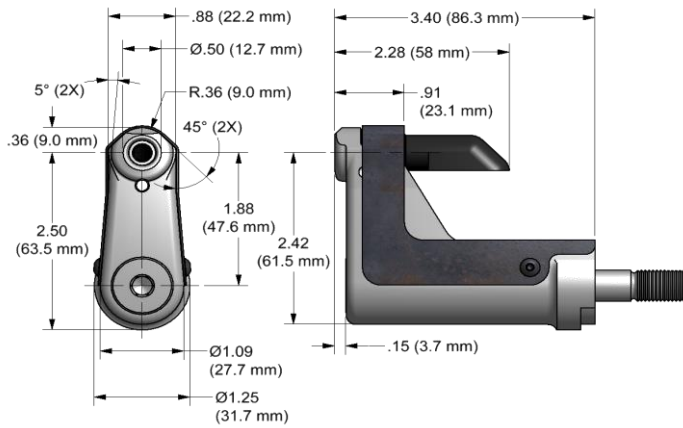
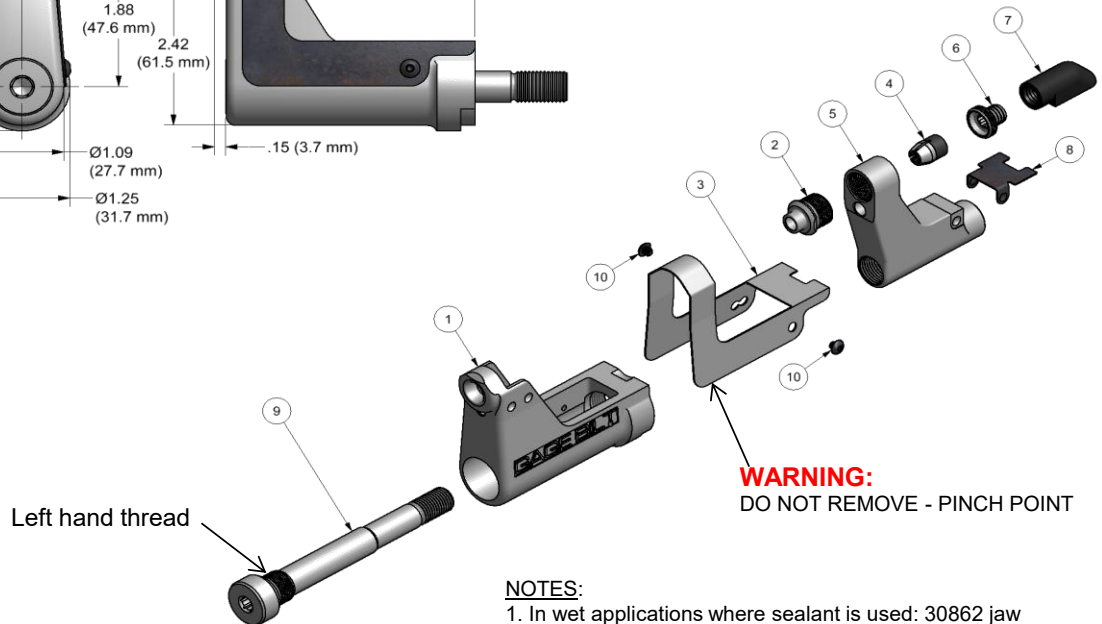


# NOSE ASSEMBLY DATA SHEET



**CAUTION:**  
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY.



## ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly completely assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

## NOTES:

1. In wet applications where sealant is used: 30862 jaw assy, 40688 follower, 405717 spring & 60628 locator may be ordered for easier cleaning of sealant from jaws.
2. Nose assembly shipped with 60447 stop.



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\*Use Adapter No. 353206-1 & 745160 stroke limiter.

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| Type:    |      | Fasteners:                                                                | Recommended Tool:                     |
|----------|------|---------------------------------------------------------------------------|---------------------------------------|
| 1/4" Ø   |      | NAS Shear and<br>NAS Tension Pull Type<br>Lockbolts, C6L® & GP® Lockbolts | GB206-500(A)                          |
|          |      |                                                                           | Alternate Tools:<br>*GB745 & GB110AOS |
| Ref. No. | Qty. | Description                                                               | NAS08-34OSSG                          |
| 1        | 1    | Anvil                                                                     | 18051                                 |
| 2        | 1    | Collet Cartridge                                                          | 28858                                 |
| 3        | 1    | Guard                                                                     | 60443                                 |
| 4        | 1    | Super Grip Jaw Assembly                                                   | 30862-S9                              |
| 5        | 1    | Collet Housing                                                            | 20743                                 |
| 6        | 1    | Barbed Retainer                                                           | 70580                                 |
| 7        | 1    | Deflector                                                                 | 61107                                 |
| 8        | 1    | Backguard                                                                 | 60444                                 |
| 9        | 1    | Drawbar                                                                   | 71153                                 |
| 10       | 2    | Button Head Cap Screw                                                     | 408511                                |