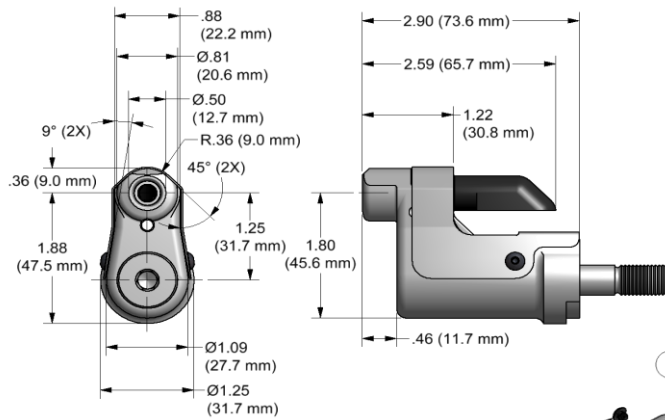


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY.

Left hand thread

WARNING:
DO NOT REMOVE - PINCH POINT

NOTES:

- For dry applications where sealant is not used: 30862-S10 super grip jaw assy may be ordered.
- Nose assembly shipped with 60447 stop.

ATTACHING NOSE ASSEMBLY TO TOOL:

- Cycle tool to ensure piston is full forward.
- Disconnect tool from power source.
- Remove screw and stop from tool.
- Apply Vibra-TITE® part no. 405124 to threads on drawbar.
- With nose assembly completely assembled, hold collet full forward in anvil and thread drawbar into piston.
- In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
- Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



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*Use Adapter No. 353206-1 & 745160 stroke limiter.

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Type:		Fasteners:	Recommended Tool:
1/4" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	GB206-500(A)
			Alternate Tools: *GB745 & GB110AOS
Ref. No.	Qty.	Description	NAS08-300S
1	1	Anvil	18054
2	1	Collet Cartridge	28860
3	1	Guard	60442
4	1	Jaw Assembly	30862
5	1	Follower	46003
6	1	Spring	405717
7	1	Locator	60628
8	1	Collet Housing	20742
9	1	Barbed Retainer	70580
10	1	Deflector	61107
11	1	Backguard	60519
12	1	Drawbar	71151
13	2	Button Head Cap Screw	408511

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