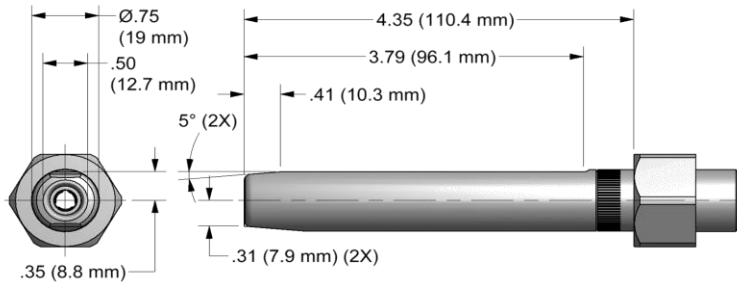


NOSE ASSEMBLY DATA SHEET



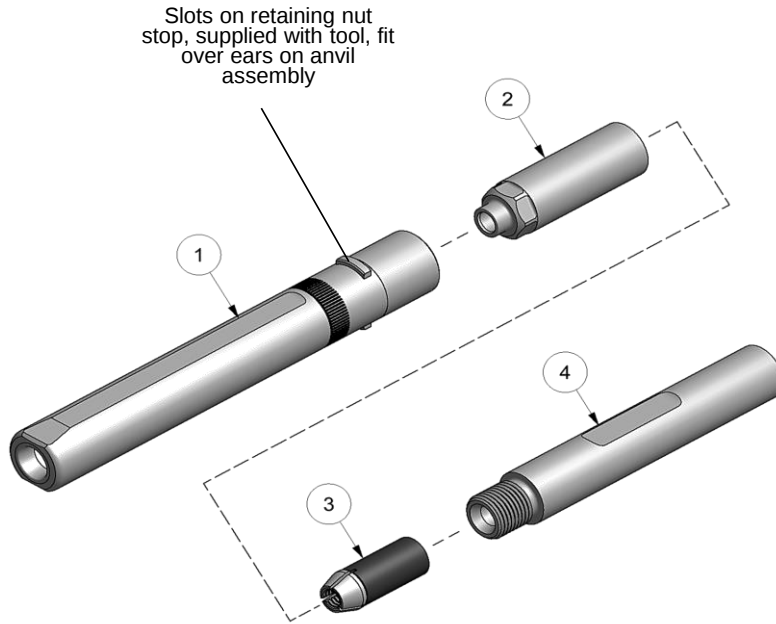
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2). (Note direction in exploded view).
 - Thread collet (2) to extension-collet (4). Snug tighten assembled parts using 9/16" wrench on collet (2) and on extension-collet (4).
 - Thread assembled collet (2) and extension-collet (4) onto piston assy on tool and snug with 9/16" wrench on collet (2) and hex key into rear of piston of tool.
 - Slide anvil assy (1) over assembled collet (2) and extension-collet (4).
 - Slide retaining nut stop from tool over anvil assy (1). Slots on retaining nut stop, supplied with tool, fit over ears on anvil assy (1). Slide retaining nut from tool onto retaining nut stop and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.



2/18 REV 8/24

*Anvil Assembly includes 35208 retainer.

**GB731 not for shear & tension in alloy or titanium.

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/4" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	**GB731
			Alternate Tools: GB730 & GB2480(A)
Ref. No.	Qty.	Description	NAS08-2480-45CN
1	1	*Anvil Assembly	18810
2	1	Collet	28842
3	1	Super-Grip Jaw Assembly	30858-S
4	1	Extension-Collet	70834