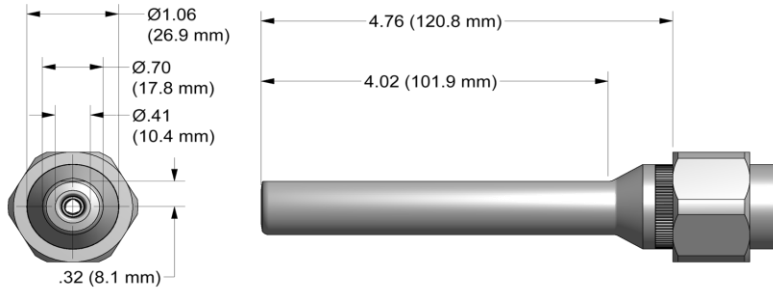


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

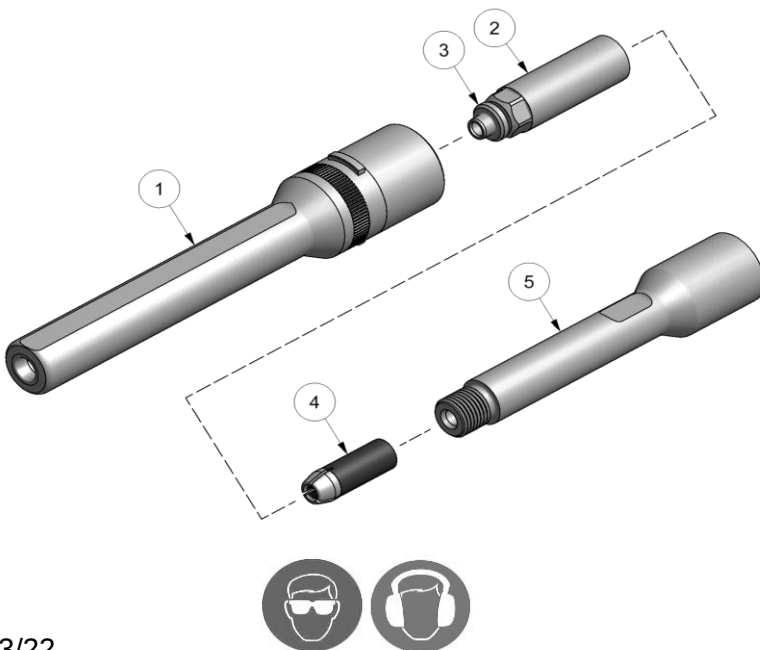
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (5) to 80-100 IN-LBS. (.36 - 44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

- Insert super grip jaw assy (4) into rear of collet assembly (2). (Note direction in exploded view).
- Thread collet assy (2) to extension-collet (5) using flats provided on collet assy (2) and collet-extension (5).
- Thread assembled collet assy (2) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
- Slide anvil assembly (1) over collet assembly (2).
- Slide retaining nut over anvil assy (1) and tighten to tool. (Note: Do not use retaining nut stop for self releasing nose assemblies).

DISASSEMBLY:

Reverse assembly instructions.



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*Anvil Assembly includes 35308

GAGE BILT
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Type:		Fasteners:	Recommended Tool: GB731
Self-Releasing 3/16" Ø		NAS Shear and NAS Tension Pull Type C6L® and GP® Lockbolts	Alternate Tools: GB2480(A)
Ref. No.	Qty.	Description	NAS06-352B-48
1	1	Anvil Assy	16607
2	1	Collet Assy (Includes #3)	26610
3	1	Release & Ejector	80620
4	1	Super-Grip Jaw Assy	30654-S6
5	1	Extension-Collet	70638