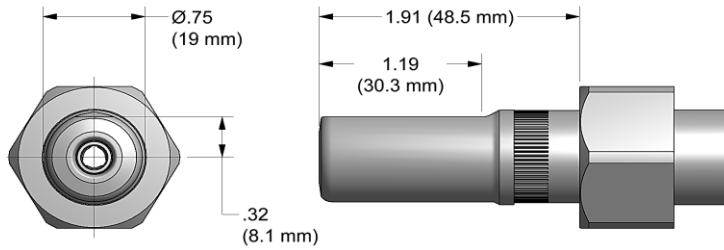


NOSE ASSEMBLY DATA SHEET



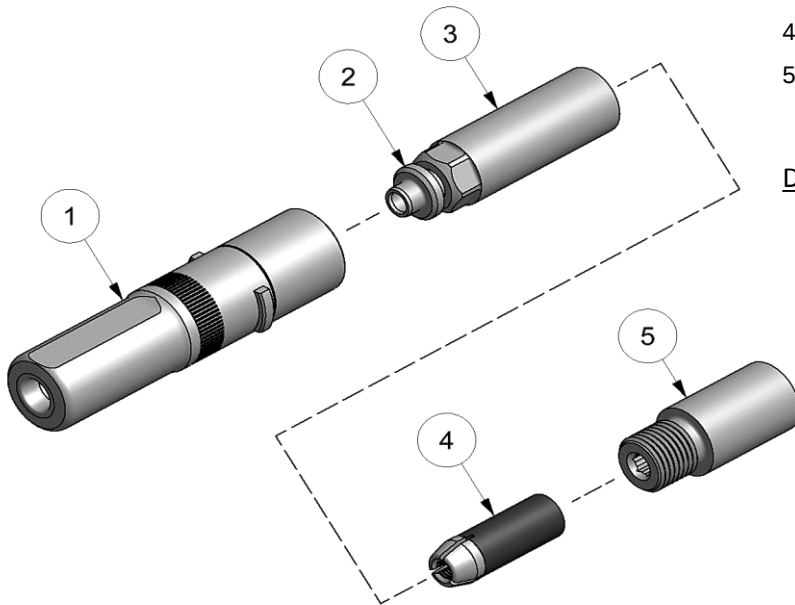
ASSEMBLY:

Note: If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

1. Insert super grip jaw assy (4) into rear of collet assy (2) (Note direction in exploded view).
2. Thread collet assy (2) to extension-collet (5) using hex key in front of collet-extension (5) and flats provided on collet assy (3).
3. Thread assembled collet assy (2) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
4. Slide anvil assy (1) over collet assy (2).
5. Slide retaining nut over anvil assy (1) and tighten to tool. (Note: Do not use retaining nut stop for self releasing nose assemblies).

DISASSEMBLY:

Reverse assembly instructions.



12/09 REV. 10/17

*Anvil Assembly includes 35208

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Type:		Fasteners:	Recommended Tool: GB731
Self-Releasing 3/16" Ø		NAS Shear and NAS Tension Pull Type C6L® and GP® Lockbolts	Alternate Tools: GB2480(A)
Ref. No.	Qty.	Description	NAS06-352B-20
1	1	Anvil Ass'y	16601
2	1	Collet Ass'y (Includes #3)	26610
3	1	Release & Ejector	80620
4	1	Super-Grip Jaw Ass'y	30654-S6
5	1	Extension-Collet	70636

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