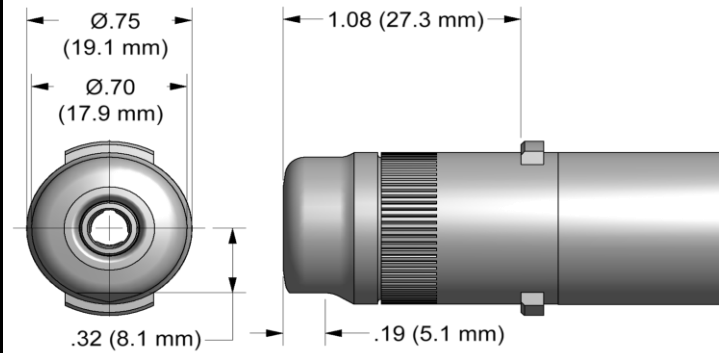


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

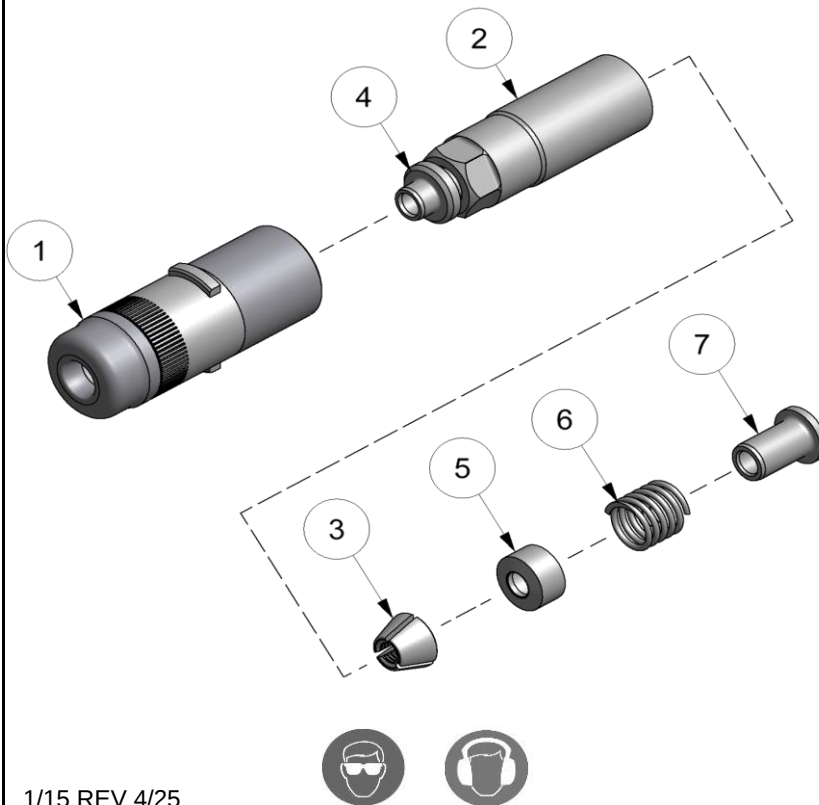
Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. Tighten collet (3) and extension-collet (6) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- C. If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.

1. Insert jaw assy (3) into collet assy (2). Place follower (5) on rear on jaw assy (3).
2. Place spring (6) onto sleeve (7) and insert into collet (2). (Note directions in exploded view).
3. Thread assembled collet assy (2) to piston on tool using flats provided and hex in rear of piston.
4. Slide anvil assembly (1) over collet assembly (2).
5. Slide retaining nut over anvil assy (1) and tighten to tool. (Note: Do not use retaining nut stop for self releasing nose assemblies).

DISASSEMBLY:

Reverse assembly instructions.



Yellow band designates nose assy's for lightweight GP® fasteners

1/15 REV 4/25

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Type:		Fastener:	Recommended Tool:
Self-Releasing 3/16" $\varnothing$		NAS Shear and NAS Tension Pull Type C6L® and GP® Lockbolts	GB731
			Alternate Tools: GB730 & GB2480(A)
Ref. No.	Qty.	Description	NAS06-352A-10
1	1	Anvil Assembly	16619
2	1	Collet Assembly (Inc. #4)	20667
3	1	Jaw Assembly	30651-1
4	1	Release & Ejector	80620
5	1	Follower	40666-1
6	1	Spring	50618
7	1	Sleeve	60614

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