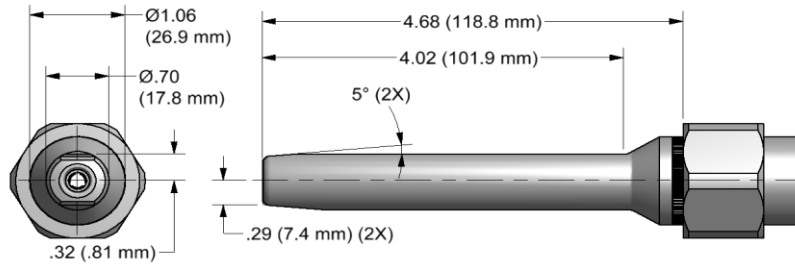


NOSE ASSEMBLY DATA SHEET



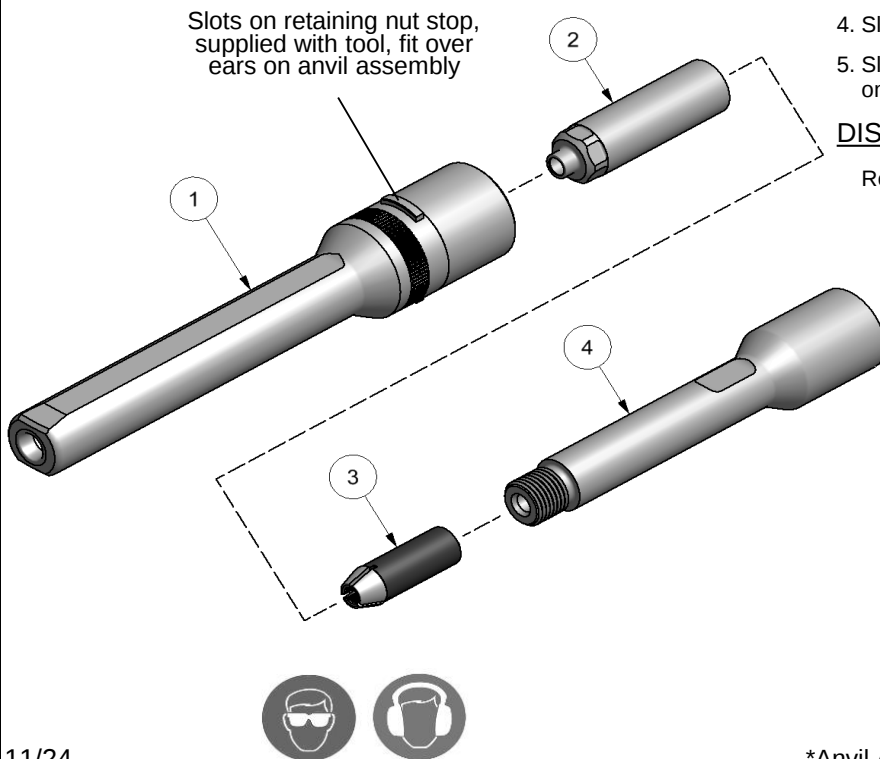
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (4) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
 - Insert super grip jaw assy (3) into rear of collet (2). (Note direction in exploded view).
 - Thread collet (2) to extension-collet (4) using hex flats provided on collet (2) & extension-collet (4).
 - Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assy (1) over collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



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*Anvil Assembly includes 35308 retainer.

GAGE BILT
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Type:			Fasteners:	Recommended Tool: GB745
Non Self-Releasing 3/16" Ø			NAS Shear and Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	
Alternate Tools: GB756 & GB2581(A)				
Ref. No.	Qty.	Description		NAS06-2581-48CN
1	1	Anvil Assy		16615
2	1	Collet		20569
3	1	Super-Grip Jaw Assy		30651-S
4	1	Extension-Collet		70638