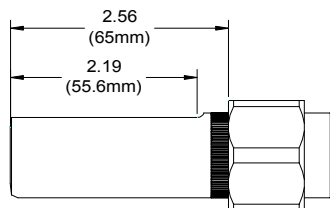
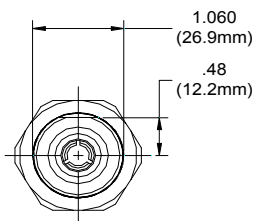
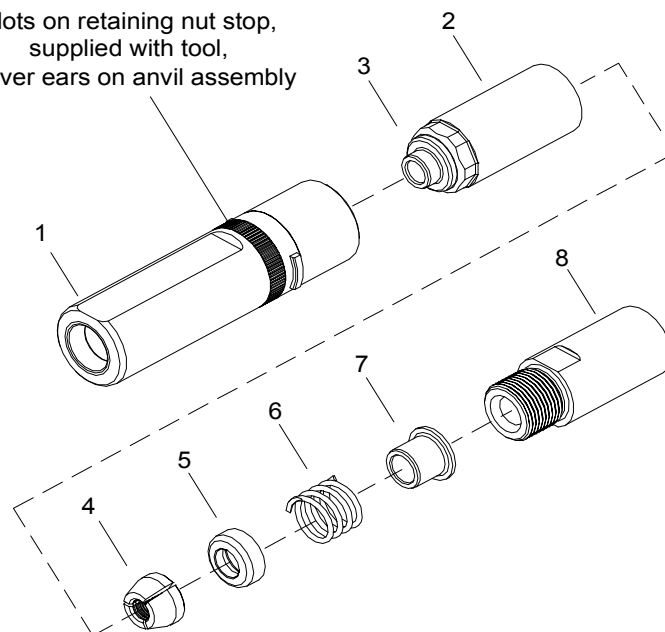


NOSE ASSEMBLY DATA SHEET



Slots on retaining nut stop,
supplied with tool,
fit over ears on anvil assembly



1. Stand collet extension #8 up on end that has threads on the inside.
2. Stack sleeve #7, spring #6, follower #5 and jaws #4 on top of collet extension #8.
3. Slide collet assy. #2 over stacked jaw, follower, spring, sleeve and hand tighten onto collet extension #8.
2. Snug extension #8 and collet #2 together using two 13/16" open end wrenches.
3. Thread assembly onto piston and snug with an open end wrench on collet #2 on either the flats on piston or hex inside piston. A hex key is provided with tool for the piston that has the hex in the inside rear of piston.
4. Slide anvil #1 over assembled collet #2 and extension #8.
5. Slide retaining nut stop and nut from tool anvil #1 and tighten.

*Anvil Assembly includes 35308 retainer.
**GBP745D not for -12 Titanium Fasteners.

2/08 Rev 11/09

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.

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Type:		Fasteners:	Recommended Tool: GB756	
Self-Releasing 5/16 & 3/8 Ø		NAS Shear and NAS Tension Pull Type Lockbolts, Avdelok®, C6L® & GP® lockbolts	Alternate Tools: **GBP745D or GBP4804	
Ref. No.	Qty.	Description	NAS10- 353B-23	NAS12- 353B-23
1	1	Anvil Assembly	11058	11223
2	1	Collet Assembly (Includes #3)	21046	21235
3	1	Release & Ejector	81014	81218
4	1	Chuck Jaws	31031	31228
5	1	Follower	41223	41223
6	1	Spring	51214	51214
7	1	Sleeve	61216	61216
8	1	Collet Extension	71219	71219