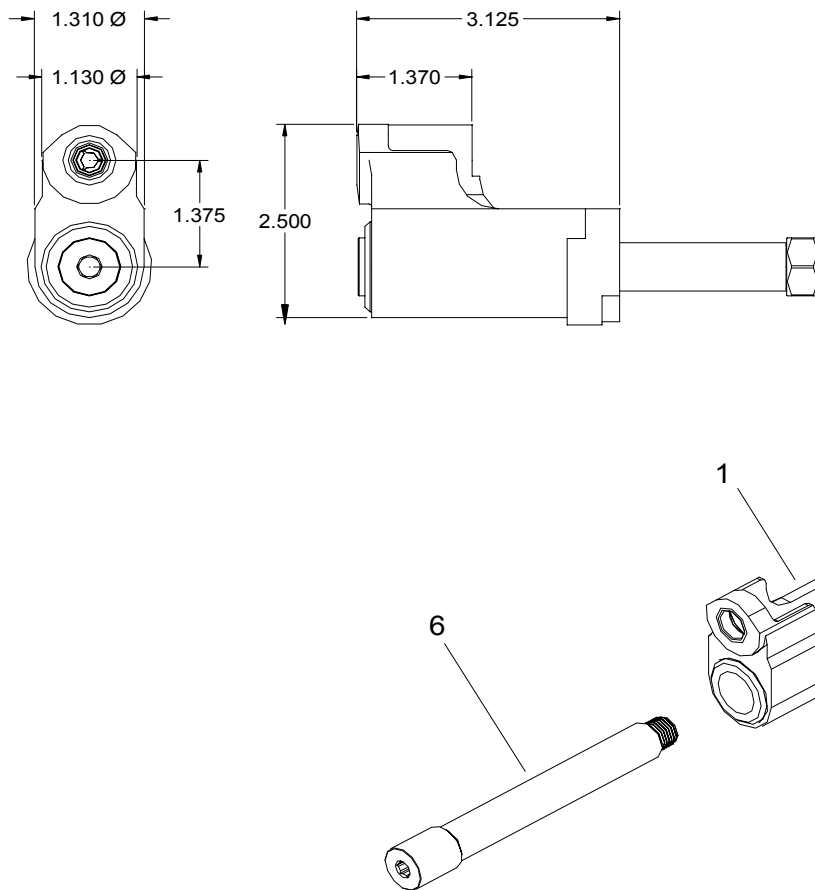


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly.
TO PREVENT SEVERE PERSONAL
INJURY, use for closed access
applications only!

ASSEMBLY INSTRUCTIONS:

On front of GB205A Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Using a 1/4" allen wrench and a 3/4" end wrench attach nut on rear of draw bar. Replace screw and stop on tool.

*Use Adapter No. 353205.

**Use Adapter No. 353205 with 480153 stroke limiter.

***Use Adapter No. 352205 with 480453 stroke limiter.

Rev. 10/08

GAGE BILT

GAGE BILT Inc.

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Type:		Fasteners:		Recommended Tool: GB205A	
Non Self-Releasing 1/4", 5/16" & 3/8" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts		Alternate Tools: *GB745, **GBP4801B & ***GBP4804	
Ref. No.	Qty.	Description	NAS08-205A-31	NAS10-205A-31	NAS12-205A-31
1	1	Anvil Assembly	18827	11038	11232
2	1	Collet	20883	21026	21232
3	1	Super-Grip Jaw Assembly	30869-S3	31023-S1	31221-S3
4	1	Cap	61101	61101	61101
5	1	Nut	71110	71110	71110
6	1	Drawbar	71109	71109	71109