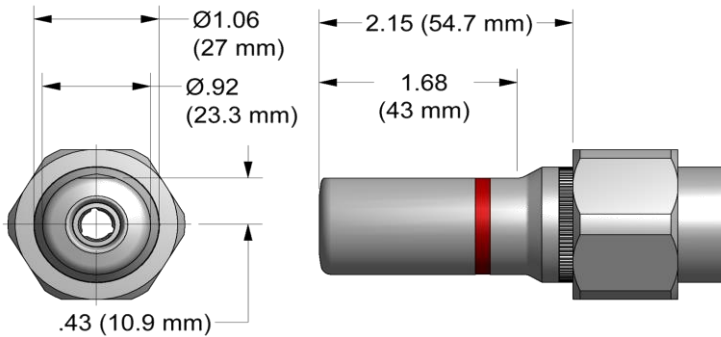
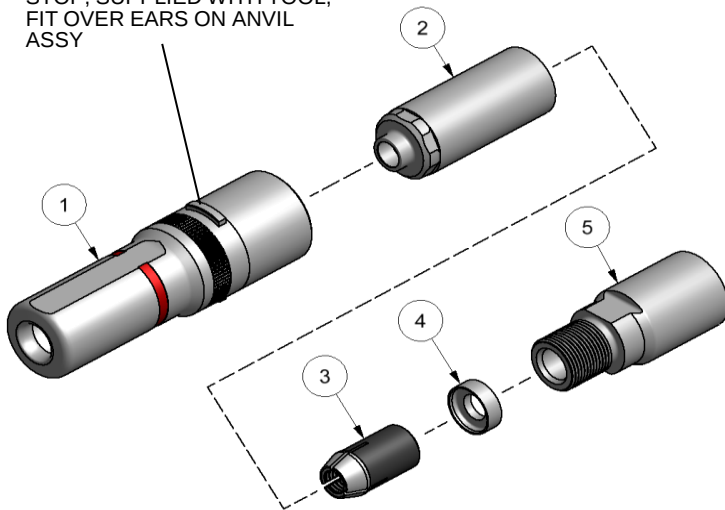


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (5) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Place locator (5) on rear of super grip jaw assy (4) then insert assembled super grip jaw assy (3) and locator (5) into rear of collet (2).
 - Thread collet (2) to extension-collet (5). Snug tighten assembled parts using flats provided.
 - Thread assembled collet (2) and extension-collet (5) onto piston assy on tool and snug with 3/4" wrench on collet (2) and hex key into rear of piston of tool.
 - Slide anvil assembly (1) over assembled collet (2) and extension-collet (5).
 - Slide retaining nut stop from tool over anvil assy (1). Slots on retaining nut stop, supplied with tool, fit over ears on anvil assy (1). Slide retaining nut from tool onto retaining nut stop and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.

6/16 REV 3/25



*Anvil Assembly includes 35308 retainer.

**Red band designates nose assemblies for metric lightweight GP® fasteners.

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Type:		Fasteners:	Recommended Tool: GB745
Non Self-Releasing 8mm Ø		MLGP® lockbolts	Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	MLGP8-2581-23
1	1	Anvil Assembly	18833
2	1	Collet	21018
3	1	Super-Grip Jaw Assembly	31022-S1
4	1	Locator	61001
5	1	Extension-Collet	71019