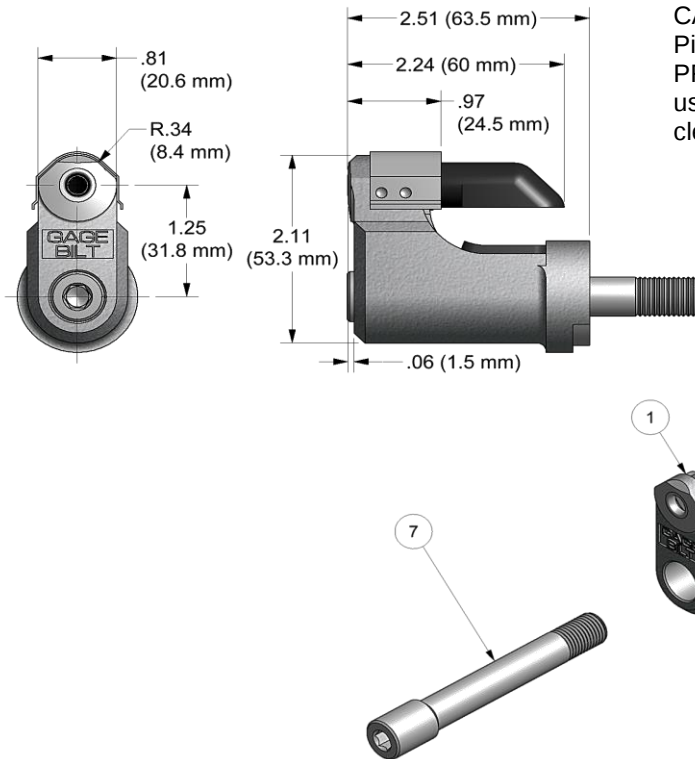
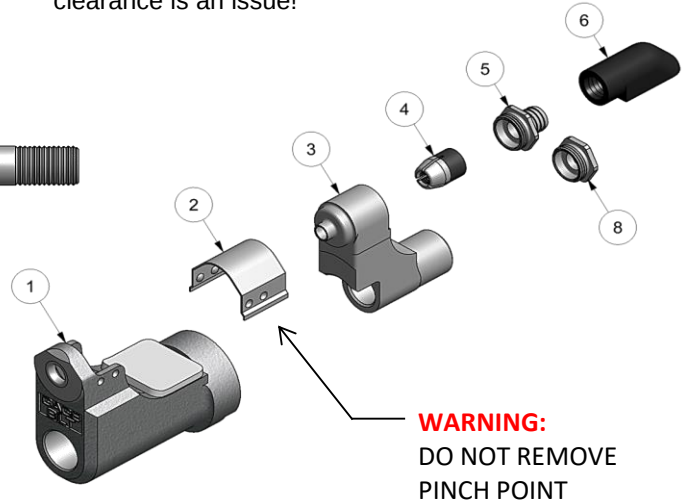


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (8) use for closed access applications only or when clearance is an issue!



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

NOTE:
Red logo designates nose assy's for metric lightweight GP® fasteners.

REV. 3/23



*Use Adapter No. 751206-1 & 731158 stroke limiter.
Optional use 731206 (No stroke limiter needed).

**Use Adapter No. 353206-1 & 745160 stroke limiter.

GAGE BILT
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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 4mm, 5mm & 6mm Ø		MLGP® Lockbolt		GB206-500(A)	
				Alternate Tools: *GB731, GB731OS/206 & **GB745	
Ref. No.	Qty.	Description	MLGP4-206G-250S	MLGP5-206G-250S	MLGP6-206G-250S
1	1	Anvil Assembly	10461	15555	16650
2	1	Guard	60426	60426	60426
3	1	Collet	20411	20662	20676
4	1	Super-Grip Jaw Assembly	30543-S9	30654-S9	30862-S5
5	1	Barbed Retainer	70569	70569	70569
6	1	Deflector	61107	61107	61107
7	1	Drawbar	71141	71141	71141
8	1	Cap	70571	70571	70571