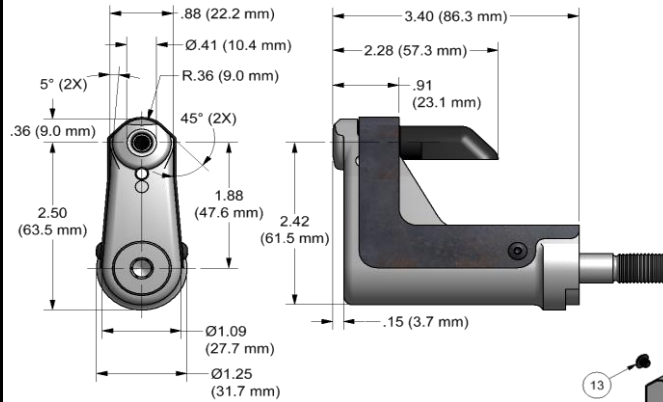
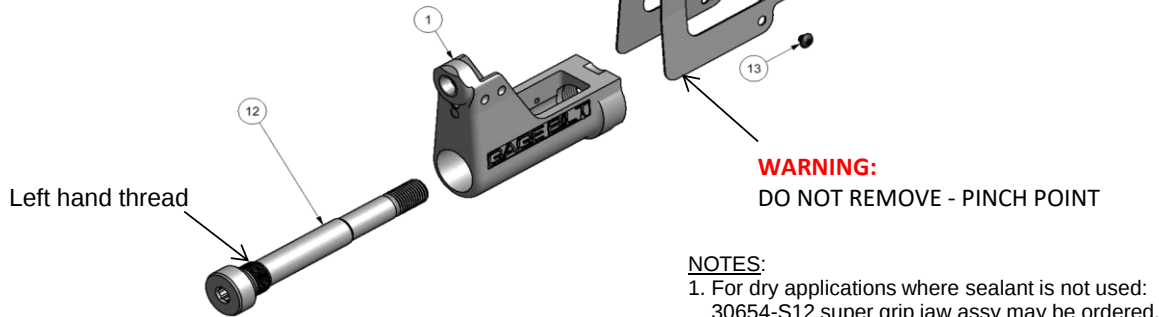


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY.



WARNING:
DO NOT REMOVE - PINCH POINT

NOTES:

- For dry applications where sealant is not used: 30654-S12 super grip jaw assy may be ordered.
- Nose assembly shipped with 60447 stop.
- Blue designates nose assemblies for lightweight GP® fasteners.

ATTACHING NOSE ASSEMBLY TO TOOL:

- Cycle tool to ensure piston is full forward.
- Disconnect tool from power source.
- Remove screw and stop from tool.
- Apply Vibra-TITE® part no. 405124 to threads on drawbar.
- With nose assembly completely assembled, hold collet full forward in anvil and thread drawbar into piston.
- In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
- Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 751206-1 & 731158 stroke limiter.
Optional use 731206 (No stroke limiter needed).

**Use Adapter No. 353206-1 & 745160 stroke limiter.

7/23

GAGE BILT
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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 5mm Ø		Metric Groove Proportion Lockbolts	GB206-500(A)
			Alternate Tools: *GB731, GB731OS/206, **GB745 & GB110AOS
Ref. No.	Qty.	Description	MGP5-34OS
1	1	Anvil	15056
2	1	Collet Cartridge	26645
3	1	Guard	60443
4	1	Jaw Assembly	30654
5	1	Follower	40688
6	1	Spring	405717
7	1	Locator	60628
8	1	Collet Housing	20743
9	1	Barbed Retainer	70580
10	1	Deflector	61107
11	1	Backguard	60444
12	1	Drawbar	71153
13	2	Button Head Cap Screw	408511