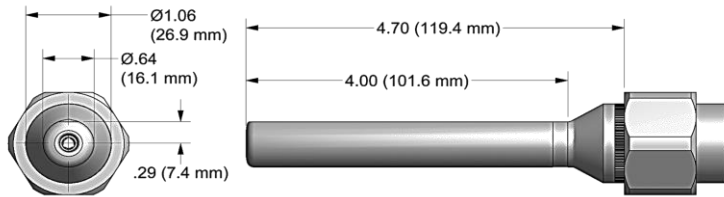


NOSE ASSEMBLY DATA SHEET



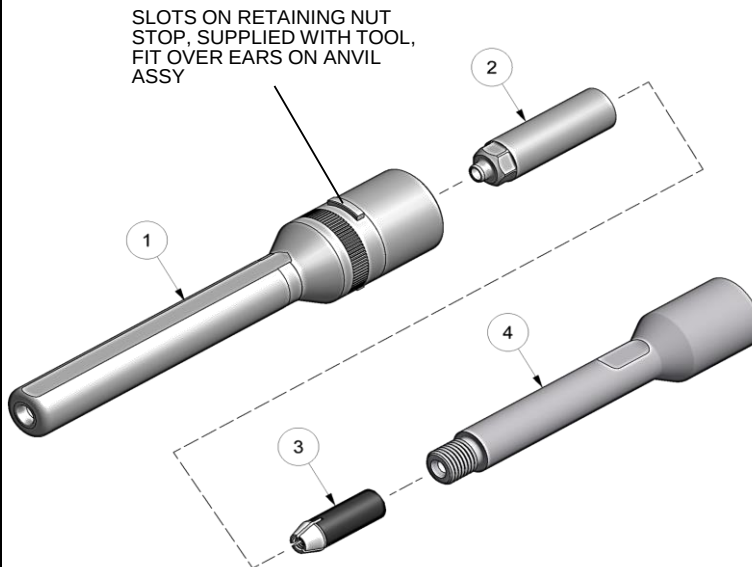
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4) using flats provided on collet-extension (4) and flats provided on collet (2).
 - Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil assy (1) over assembled collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



*Anvil Assembly includes 35308 retainer.

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**Blue band designates nose assemblies for metric GP® fasteners.

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Type:		Fasteners:	Recommended Tool: GB745
Non Self-Releasing 4mm Ø		MGP® Lockbolts	Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	MGP4-2581-48
1	1	*Anvil Assembly	10459
2	1	Collet	20414
3	1	Super-Grip Jaw Assembly	30542-S
4	1	Extension-Collet	70553