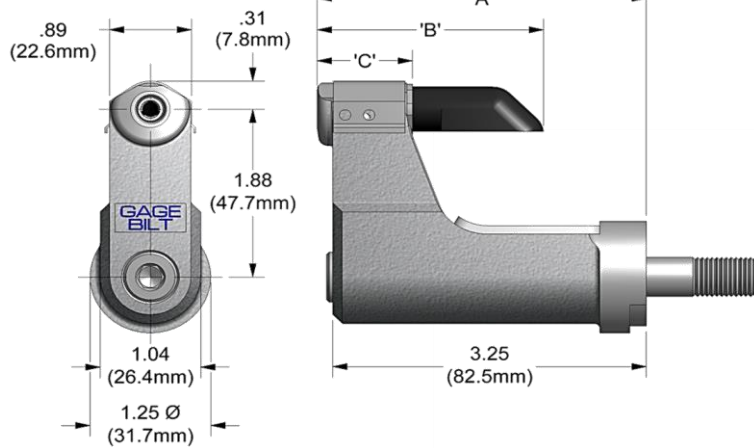
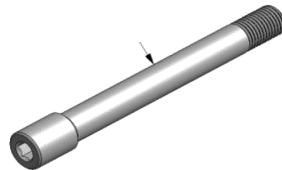
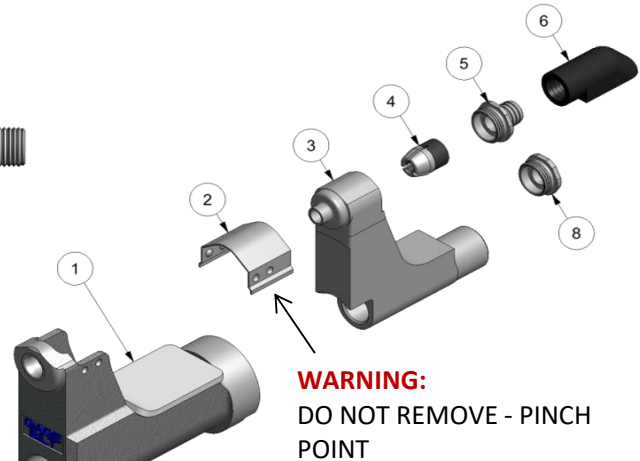


NOSE ASSEMBLY DATA SHEET



'A' 4mm-3.39 (86.1mm)	'B' 4mm-2.32 (58.9mm)
5mm-3.41 (86.6mm)	5mm-2.35 (59.5mm)
6mm-3.44 (87.3mm)	6mm-2.37 (60.2mm)
'C' 4mm-.96 (24.2mm)	
5mm-.99 (25mm)	
6mm-1.01 (25.6mm)	

CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (8) use for closed access applications only or when clearance is an issue!



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

NOTE:

Blue logo designates nose assy's for lightweight GP® fasteners.

4/14 REV 12/23



*Use Adapter No. 751206.

**Use Adapter No. 353206.

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Type:		Fasteners:		Recommended Tool: GB206-500(A)	
Non Self-Releasing 4mm, 5mm & 6mm Ø		MGP® Lockbolt		Alternate Tools: *GB731 & **GB745	
Ref. No.	Qty.	Description	MGP4- 206G-34OC	MGP5- 206G-34OC	MGP6- 206G-34OC
1	1	Anvil Assembly	10455-2	15548-2	16644-2
2	1	Guard	60436	60436	60436
3	1	Collet	20553-2	20672-2	20682-2
4	1	Super-Grip Jaw Assembly	30543-S9	30654-S12	30862-S5
5	1	Barbed Retainer	70569-1	70569-1	70569-1
6	1	Deflector	61107	61107	61107
7	1	Drawbar	71142	71142	71142
8	1	Cap	70571-1	70571-1	70571-1