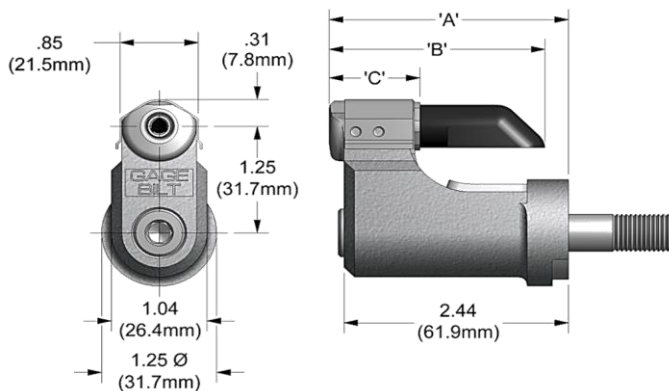
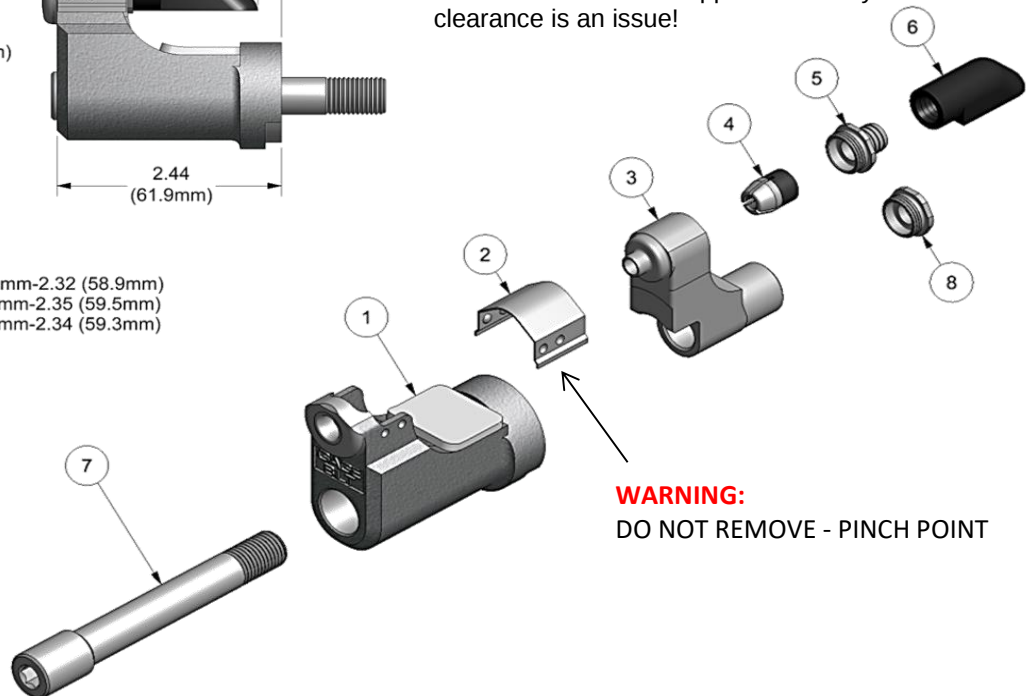


NOSE ASSEMBLY DATA SHEET



'A' 4mm-2.57 (65.2mm) 5mm-2.60 (66mm) 6mm-2.59 (65.8mm)	'B' 4mm-2.32 (58.9mm) 5mm-2.35 (59.5mm) 6mm-2.34 (59.3mm)
'C' 4mm-.96 (24.2mm) 5mm-.99 (25mm) 6mm-.98 (24.8mm)	

CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (8) use for closed access applications only or when clearance is an issue!



WARNING:
DO NOT REMOVE - PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from front of installation tool.
4. Apply Vibra-TITE® part no. (405124) to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

NOTE:

Blue designates nose assy's for lightweight GP® fasteners.



*Use Adapter No. 751206.

**Use Adapter No. 353206.

***Use Adapter No.751206 & 712152 stroke limiter.

4/14 REV 12/23

GAGE BILT
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Type:		Fasteners:		Recommended Tool: GB206-500(A)	
Non Self-Releasing 4mm, 5mm & 6mm Ø		MGP® Lockbolt		Alternate Tools: *GB731 & **GB745	
Ref. No.	Qty.	Description	MGP4-206G-250C	MGP5-206G-250C	MGP6-206G-250C
1	1	Anvil	10454-1	15547-1	16643-1
2	1	Guard	60436	60436	60436
3	1	Collet	20549-2	20670-2	20675-2
4	1	Super-Grip Jaw Assembly	30543-S9	30654-S12	30862-S5
5	1	Barbed Retainer	70569-1	70569-1	70569-1
6	1	Deflector	61107	61107	61107
7	1	Drawbar	71141	71141	71141
8	1	Cap	70571-1	70571-1	70571-1