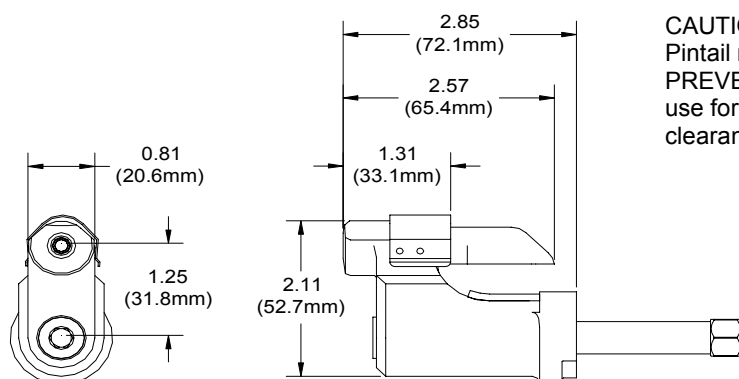
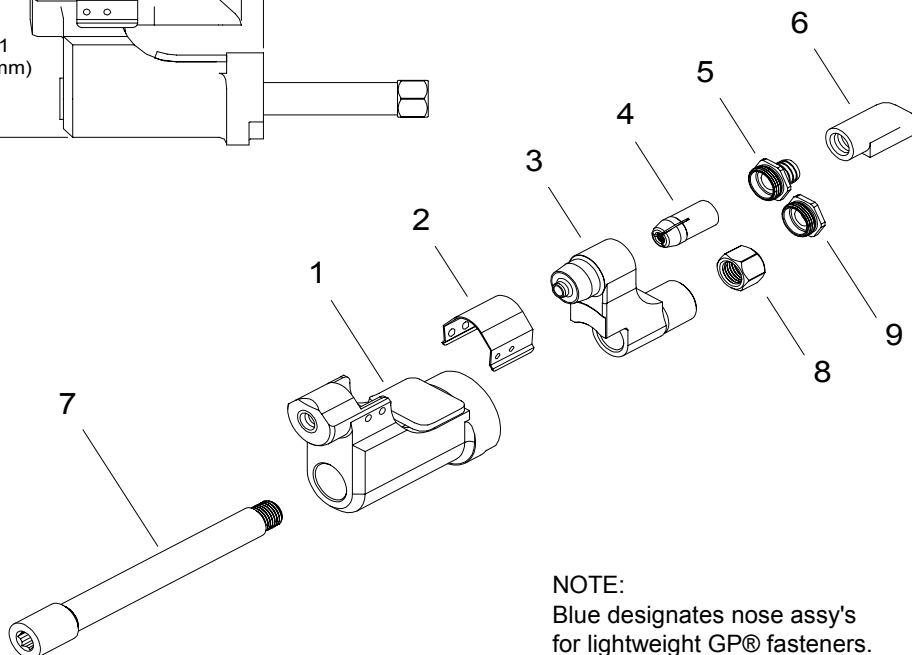


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



NOTE:
Blue designates nose assy's for lightweight GP® fasteners.

ASSEMBLY INSTRUCTIONS:

On front of GB204 Installation Tool remove screw and stop. With draw bar and collet placed in the Housing, install on Tool. Using allen wrench & an end wrench, tighten nut on the end of the Draw Bar (Apply Vibra-Tite® part no. 405124 to threads on Draw Bar). Replace screw and stop on tool.

4/11



*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT

GAGE BILT Inc.

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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 4mm, 5mm & 6mm Ø		Metric Groove Proportion Lockbolts		GB204A(A)	
				Alternate Tools: *GB731 & **GB745	
Ref. No.	Qty.	Description	MGP4-204C-300S	MGP5-204C-300S	MGP6-204C-300S
1	1	Anvil	10474	15575	16688
2	1	Collet	20561	20681	26601
3	1	Guard	60426	60426	60426
4	1	Super-Grip Jaw Assembly	30543-S8	30654-S8	30862-S4
5	1	Barbed Retainer	70569	70569	70569
6	1	Deflector	61107	61107	61107
7	1	Drawbar	71116	71116	71116
8	1	Nut	71114	71114	71114
9	1	Cap	70571	70571	70571