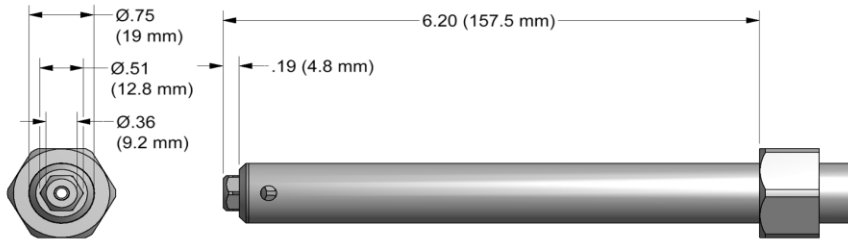


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

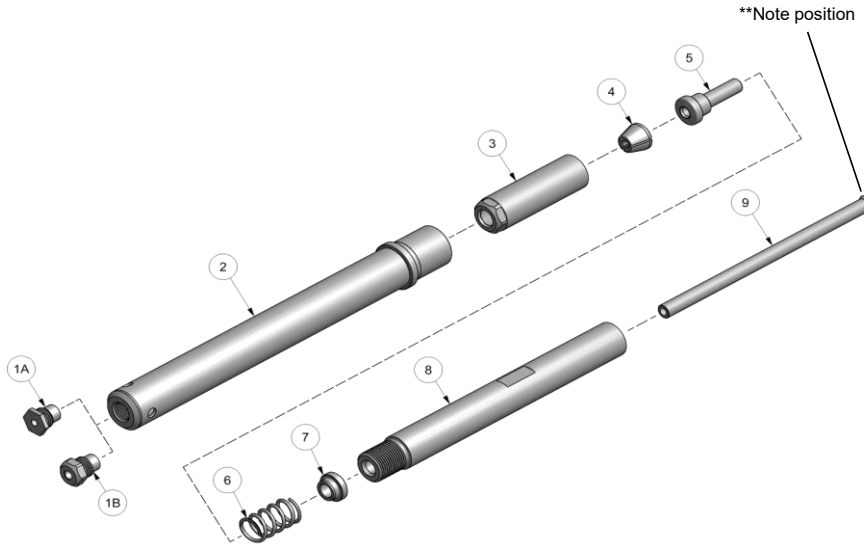
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (8) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 5-8 to attach to tool.

- Place extension-collet (8) on a flat work surface thread side up.
- Place cap (7) on top of extension-collet (8) and place spring (6) on top of cap (7).
- Slide follower (5) thru spring (6) and cap (7). Place jaw assy (4) on top of follower (5).
- Slide collet (3) over assembled parts and thread to extension-collet (8). Snug with 9/16" wrench to extension-collet (8) using flats.
- Slide pintail tube (9) (if applicable) into rear of collet-extension (8). (Note position of flare).
- Thread assembled parts onto piston on tool. Snug with 9/16" wrench on flats of collet (3) and hex key into rear of piston of tool.
- Slide anvil holder assy (2) over assembled parts attached to piston on tool.
- Slide retaining nut from tool onto anvil holder assembly (2) and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.



4/21 REV 8/25



*200506-6 used for 3/16" Ø

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Type:		Fastener:		Recommended Tool:	
Self-Releasing		Magna-Lok®, Magna-Bulb® & Hemlok® Counter Sunk and Protruding Head Serrated Stem Structural Rivets		GB722	
				Alternate Tools: GB713 & GB2480(A)	
Ref. No.	Qty.	Description		MGLC68-752A-61	
1A	1	Nose Tip (3/16")		10248-4	
1B	1	Nose Tip (1/4")		10211-1	
2	1	Anvil Holder Assembly		10942-8	
3	1	Collet		20845	
4	1	Jaw Set		36801	
5	1	Follower		40811	
6	1	Spring		50421	
7	1	Cap		40810	
8	1	Extension-Collet		70822	
9	1	*Pintail Tube		200506-6	

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