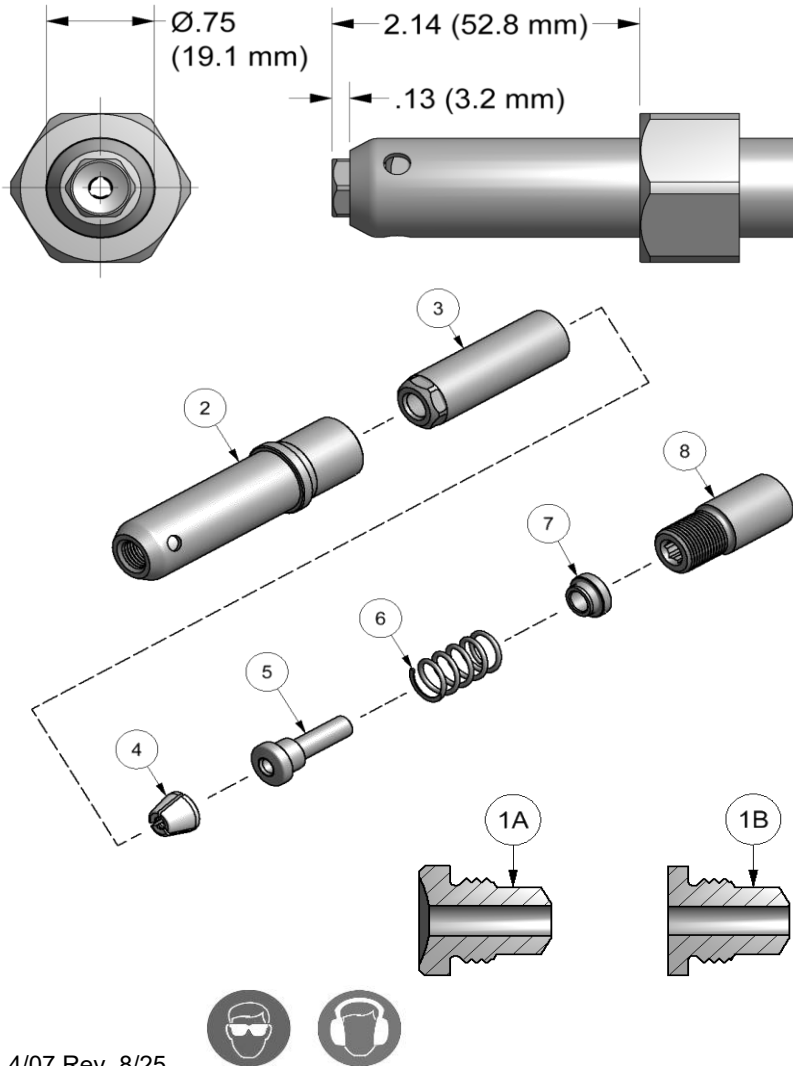


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (8) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 4 - 5 to attach to tool.
- Place extension-collet (8) on a flat surface with external threads facing upward. Then place cap (7) on top of extension-collet (8).
 - Slide spring (6) around follower (5) and place assembled parts on top of cap (7). Carefully place jaw set (4) onto follower (5).
 - Slide collet (3) over assembled parts and thread together by hand then tighten collet (3) to extension-collet (8) using flats provided on collet (3) and hex on extension-collet (8).
 - Thread assembled collet (3) and extension-collet (8) to piston on tool by hand then tighten using hex key (comes with tool) in rear of piston on tool and flats provided on collet (3).
 - Slide anvil holder (1) over assembled parts on tool. Then slide retaining nut over anvil and tighten to tool. (Note: Retaining nut stop not used on this nose assembly).

4/07 Rev. 8/25

*Anvil Assembly consists of #1 and 35208 retainer.

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Type:		Fastener:	Recommended Tool:
Self-Releasing 3/16" & 1/4" Ø		Magna-Lok®, Magna-Bulb® & Hemlok® Counter Sunk and Protruding Head Serrated Stem Structural Rivets	GB722
			Alternate Tools: GB713 & GB2480(A)
Ref. No.	Qty.	Description	MGLA68-722-21
1A	1	Nose Tip (3/16" Protruding Head)	10248
1B	1	Nose Tip (3/16" Countersunk Head)	10248-4
1C	1	Nose Tip (1/4" Protruding Head)	10205
1D	1	Nose Tip (1/4" Countersunk Head)	10211-1
2	1	Anvil Holder	10942-7
3	1	Collet	20845
4	1	Jaw Set	36801
5	1	Follower	40811
6	1	Spring	50421
7	1	Cap	40810
8	1	Extension-Collet	70823

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAGNA-LOK® & MAGNA-BULB® ARE A REGISTERED TRADEMARKS OF HOWMET AEROSPACE. HEMLOK® IS A REGISTERED TRADEMARK OF AVDEL UK LIMITED.