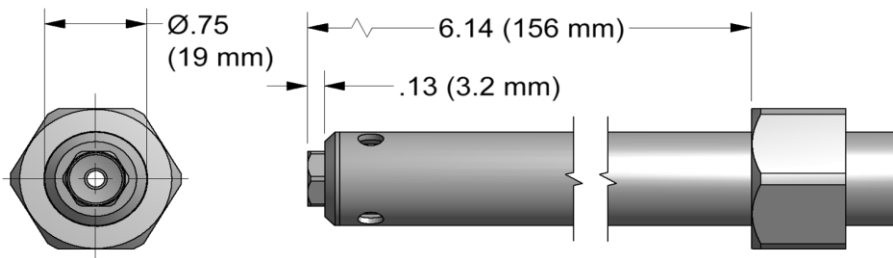


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

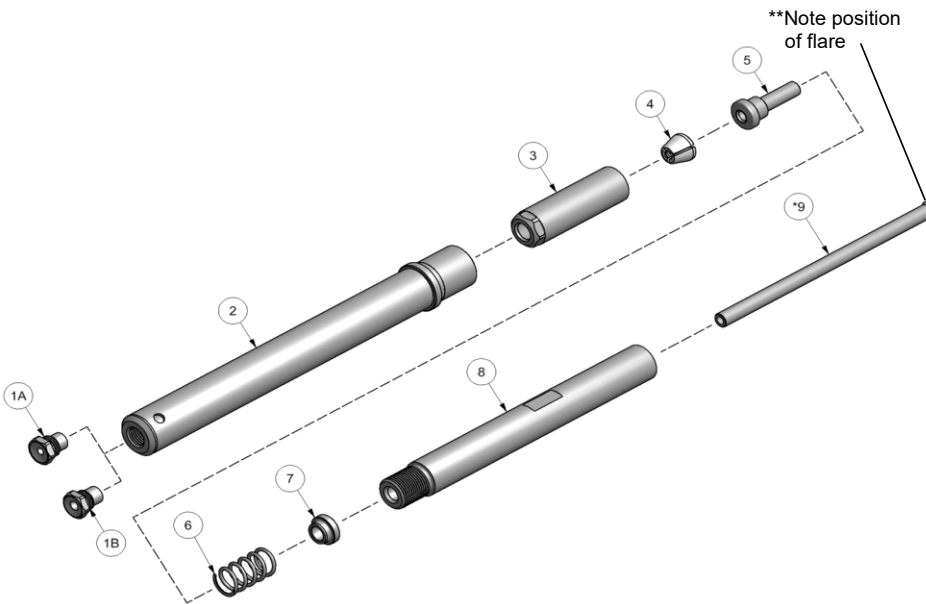
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (8) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 5 - 7 to attach to tool.

- Place extension-collet (8) on a flat work surface thread side up.
- Place cap (7) on top of extension-collet (8) and place spring (6) on top of cap (7).
- Slide follower (5) thru spring (6) and cap (7). Place jaw assy (4) on top of follower (5).
- Slide collet (3) over assembled parts and thread to extension-collet (8). Snug with 9/16" wrench to extension-collet (8) using flats.
- Slide pintail tube (9) (if applicable) into rear of collet-extension (8). (Note position of flare).
- Thread assembled parts onto piston on tool. Snug with 9/16" wrench on flats of collet (3) and hex key into rear of piston of tool.
- Slide anvil & holder assy (2) over assembled parts attached to piston on tool.
- Slide retaining nut from tool onto anvil & holder assembly (2) and tighten nose assembly to tool. (Note: retaining nut stop not used on this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



* 200506-6 used for 3/16" Ø

4/13 Rev. 8/25



GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fastener:	Recommended Tool:
Self-Releasing 3/16" & 1/4" Ø		Magna-Lok®, Magna-Bulb® & Hemlok® Counter Sunk and Protruding Head Serrated Stem Structural Rivets	GB722
			Alternate Tools: GB713 & GB2480(A)
Ref. No.	Qty.	Description	MGL68-752A-61
1A	1	Nose Tip (3/16")	10248
1B	1	Nose Tip (1/4")	10205
2	1	Anvil Holder Assembly	10942-8
3	1	Collet	20845
4	1	Jaw Set	36801
5	1	Follower	40811
6	1	Spring	50421
7	1	Cap	40810
8	1	Extension-Collet	70822
*9	1	Pintail Tube	*200506-6