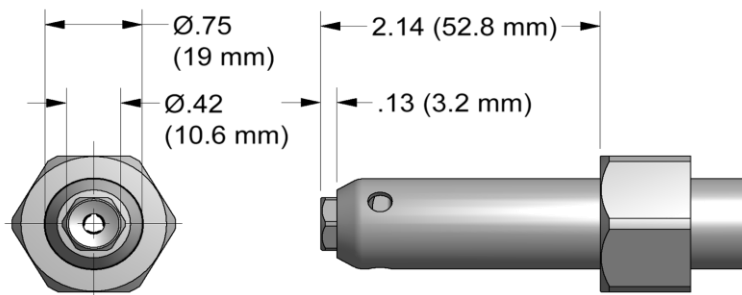


NOSE ASSEMBLY DATA SHEET



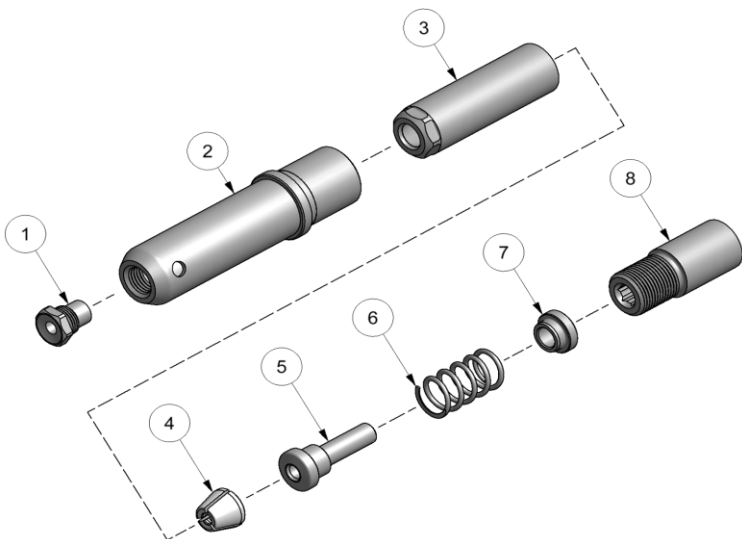
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (6) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3). Place spacer (5) on rear of super grip jaw assy (4)
 - Thread collet (3) to extension-collet (6) using hex key in front of collet-extension (6) and flats provided on collet (3).
 - Thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut over anvil and tighten to tool. (Note: Retaining nut stop not used on this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.



1/18 REV 12/25

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Type:		Fasteners:	Recommended Tool:
Self-Releasing 1/4" Ø		Magna-Lok®, Magna-Bulb® & Hemlok® Counter Sunk and Protruding Head Serrated Stem Structural Rivets	GB722
			Alternate Tools: GB713 & GB2480(A)
Ref. No.	Qty.	Description	MGL08-752A-21
1	1	Nose Tip	10205
2	1	Anvil & Holder Assembly	10942-7
3	1	Collet	20845
4	1	Jaw Assembly	36801
5	1	Follower	40811
6	1	Spring	50421
7	1	Cap	40810
8	1	Extension-Collet	70823

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