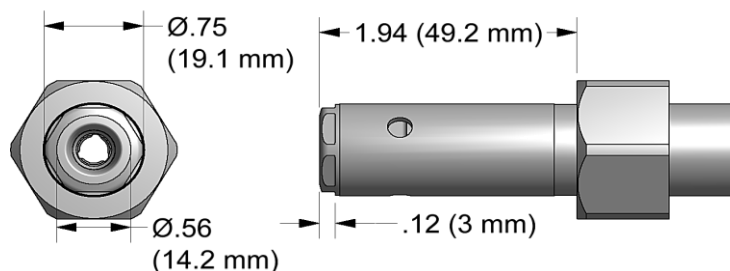


NOSE ASSEMBLY DATA SHEET



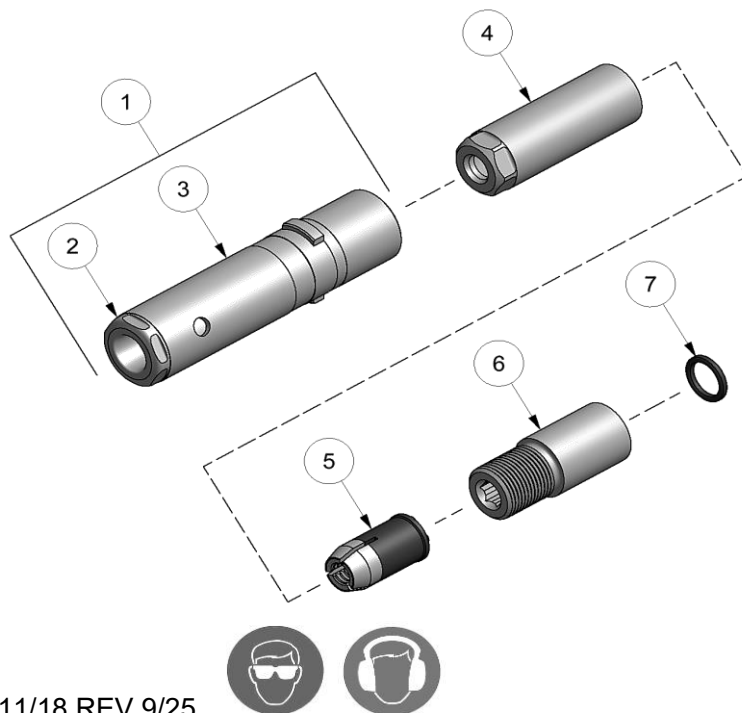
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (4) and extension-collet (6) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 - Insert super grip jaw assy (5) into rear of collet (4).
 - Thread collet (4) to extension-collet (6) using flats provided and hex in front of extension-collet (6). Insert o'ring (7) into rear of extension-collet (6).
 - Thread assembly onto piston on tool and snug with 9/16" wrench on collet #4 and hex key (provided with tool) into rear of piston.
 - Slide anvil & holder assembly (1) over collet (4).
 - Slide retaining nut on anvil and tighten to tool. (Note: retaining nut stop not used on this nose assy).

DISASSEMBLY:

Reverse assembly instructions.



11/18 REV 9/25

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/4" Ø		MAGNA-GRIP®, MULTI-GRIP, MAXLOK® LOCKBOLTS	GB713
			Alternate Tools: GB722 & GB2480(A)
Ref. No.	Qty.	Description	MG08-352B-20
1	1	Anvil & Holder Assembly	18048
2	1	Anvil	18872
3	1	Holder	12242-7
4	1	Collet	20841
5	1	Super-Grip Jaw Assembly	30860-S
6	1	Extension	70823
7	1	O'Ring	400778

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