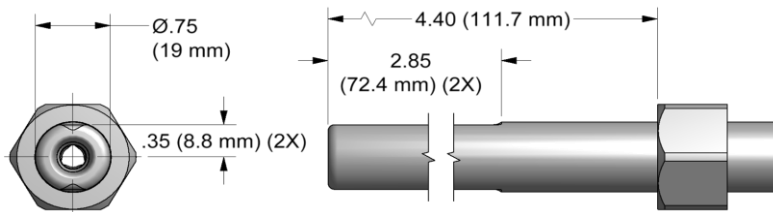


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

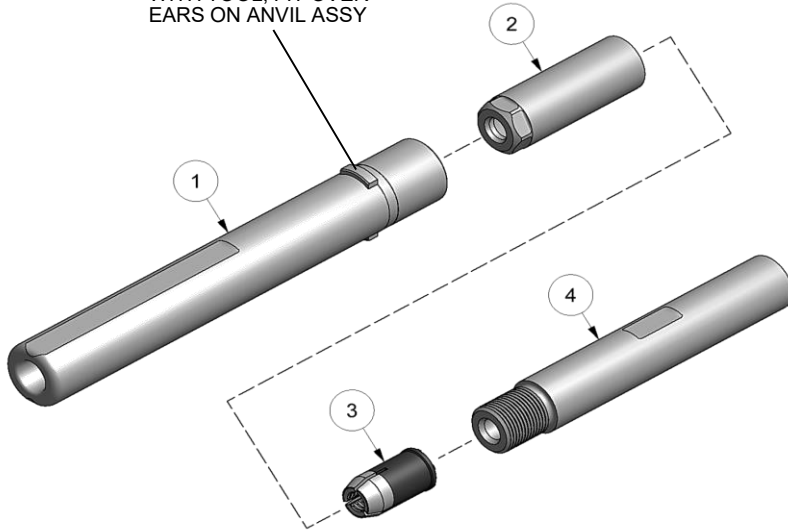
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4) using flats provided on collet-extension (4) and flats provided on collet (2).
 - Thread assembled collet (2) and extension-collet (4) onto piston of tool using flats provided and hex in rear of piston on tool.
 - Slide anvil assembly (1) over assembled collet (2).
 - Slide retaining nut stop and retaining nut over ears on anvil. (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



2/20 REV 9/25

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Type:		Fasteners:	Recommended Tool: MODEL 352
Non Self-Releasing 1/4 Ø		MAGNA-GRIP®, MULTI-GRIP, MAXLOK® LOCKBOLTS	Alternate Tools: GB722, GB731 & GB2480(A)
Ref. No.	Qty.	Description	MG08-352-46F
1	1	Anvil	18875-1
2	1	Collet	20841
3	1	Super-Grip Jaw Assembly	30860-S
4	1	Extension-Collet	70650

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