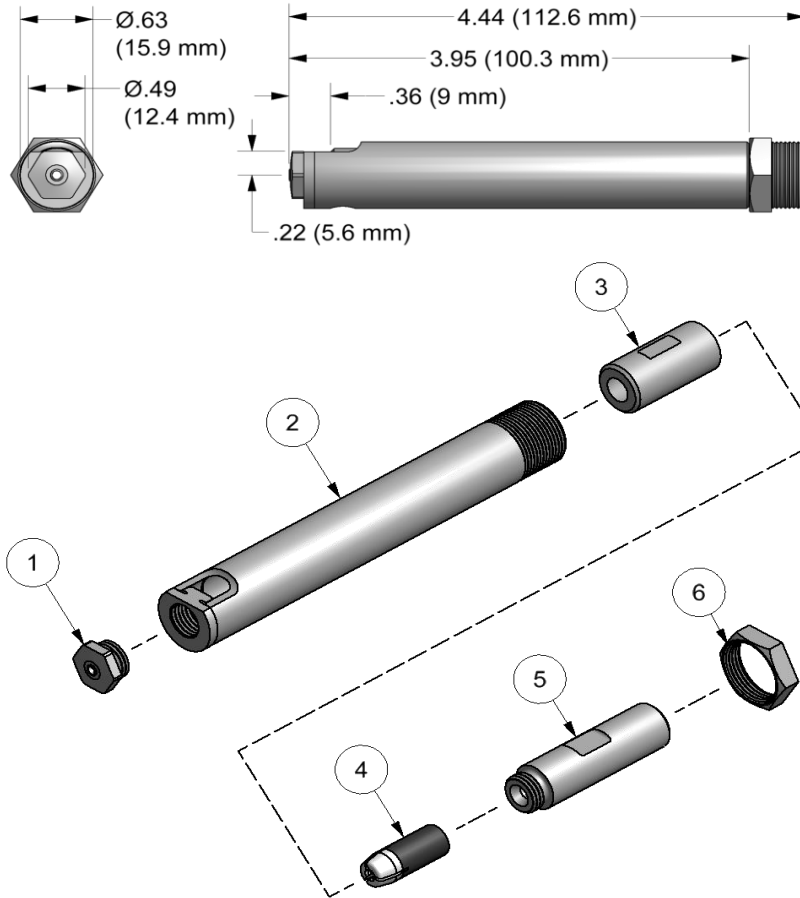


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assy.
- Tighten collet (3) and drawbolt (5) to 80-100 IN-LBS. (.36-.44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 3-4 to attach to tool.

- Place super grip jaw assy (4) into rear of collet (3). Note direction in exploded view.
- Thread assembled collet (3) to drawbolt (5) using flats provided and tighten.
- Thread assembled collet (3) & drawbolt (5) to piston on tool.
- Slide anvil & holder assy (2) over collet (3) and drawbolt (5) and thread into tool. Tighten jam nut (6) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.

10/23 REV 10/25



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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 1/8 Ø		STANDARD MBC® NAS1719, NAS1720 & NAS1721	GB54B
			Alternate Tools: GB55B & GB101A-54
Ref. No.	Qty.	Description	MBC04-54-43
1	1	Nose Tip	10251-1
2	1	Anvil & Holder Assembly	13521
3	1	Collet	20332
4	1	Super-Grip Jaw Assembly	30418-S1
5	1	Drawbolt	70342
6	1	Jam Nut	70411

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