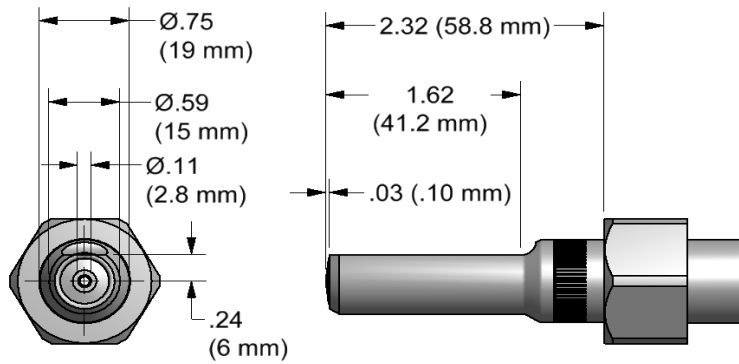
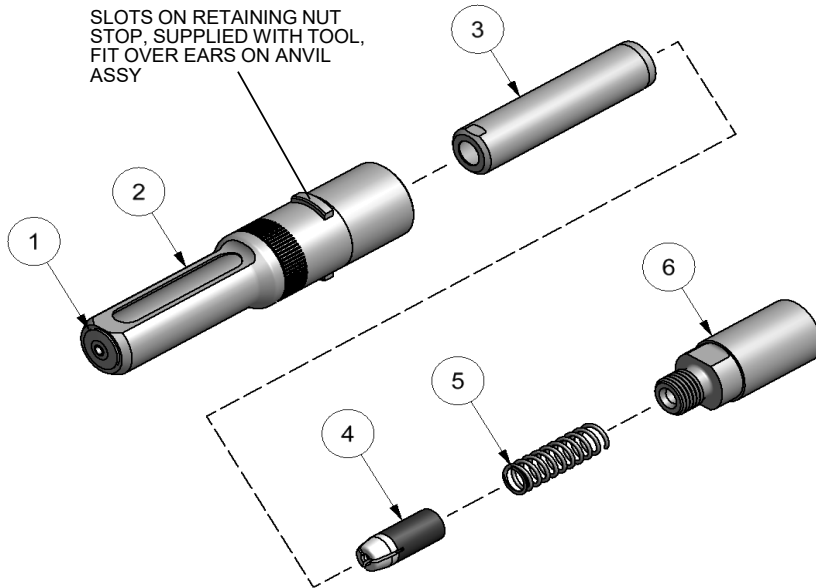


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (6) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3). Place spring (5) on rear of super grip jaw assy (4).
 - Thread collet (3) to extension-collet (6) then tighten collet (3) to collet-extension (6) with flats provided.
 - Thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

1/23 REV 10/25



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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 1/8" Ø		STANDARD MBC® NAS1719, NAS1720 & NAS1721	GB751
			Alternate Tools: GB722 & GB2480(A)
Ref. No.	Qty.	Description	MBC04-352B-25
1	1	Anvil-Driver	12022
2	1	Anvil & Holder Assembly	10475
3	1	Collet	20502
4	1	Super Grip Jaw Assembly	30418-CS
5	1	Spring	50517
6	1	Extension-Collet	70501

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