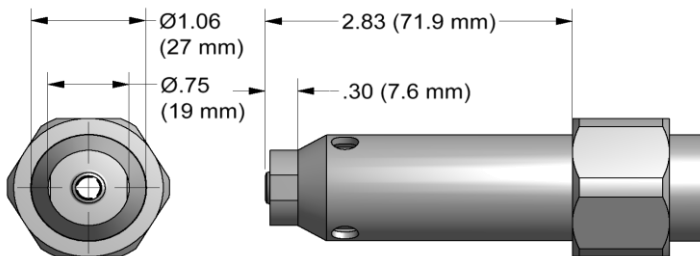


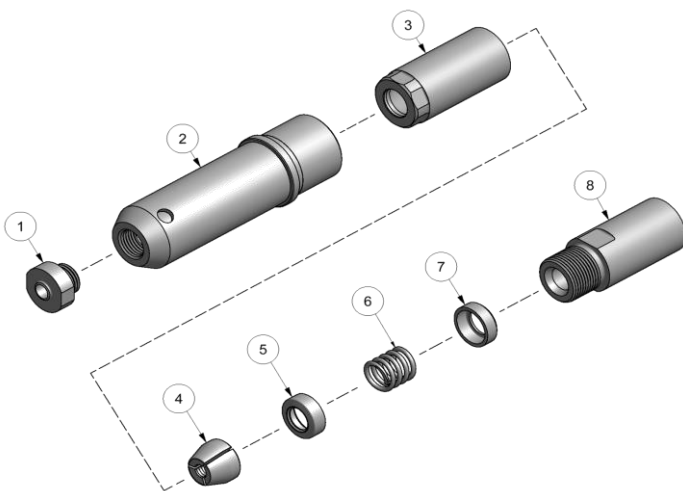
# NOSE ASSEMBLY DATA SHEET



## ASSEMBLY:

### Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
  - Tighten collet (3) and extension-collet (8) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
  - If nose assy is assembled as it is when purchased new, follow steps 4 - 6 to attach to tool.
- Thread anvil insert (1) onto anvil assy (2).
  - Insert jaw set (4) into collet (3). Insert spring (6) into follower (5) and place locator (7) onto rear of spring (6) and insert assy with follower (5) against rear of jaw set (4). See exploded view.
  - Thread assembled collet (3) to extension-collet (8) using flats provided.
  - Thread assembled collet (3) and extension-collet (8) onto piston of tool using flats provided and hex in rear of piston.
  - Slide anvil assembly (2) over collet (3).
  - Screw nose assy to too.



## DISASSEMBLY:

Reverse assembly instructions.

1/14 REV 4/25



**GAGE BILT**  
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA  
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505  
solutions1@gagebilt.com / www.gagebilt.com

| Type:                        |      | Fastener:        | Recommended Tool:             |
|------------------------------|------|------------------|-------------------------------|
| Non Self-Releasing<br>3/8" Ø |      | MONOBOLT®        | GB756                         |
|                              |      |                  | Alternate Tools:<br>GB2581(A) |
| Ref. No.                     | Qty. | Description      | MB12-756-28                   |
| 1                            | 1    | Anvil Insert     | 11259                         |
| 2                            | 1    | Anvil Assembly   | 11150                         |
| 3                            | 1    | Collet           | 21236                         |
| 4                            | 1    | Jaw Set          | 31223                         |
| 5                            | 1    | Follower         | 41226                         |
| 6                            | 1    | Spring           | A-1709                        |
| 7                            | 1    | Locator          | 61225                         |
| 8                            | 1    | Extension-Collet | 71219                         |

MONOBOLT® IS A REGISTERED TRADEMARK OF AVDEL UK LIMITED. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.